

ภาคผนวกที่ 4

สรุปเอกสารสอบเทียบอุปกรณ์เครื่องมือ

เอกสารการสอบเทียบเครื่องมือตรวจวัดระดับเสียงในบรรยากาศ



ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT

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Certificate No.: CP20250051EA
Operation No.: CP2025020038

Certificate of Calibration

Equipment: Sound Level Meter
Manufacturer: ACO
Model/Type: 6236 (Meter), 7052NR (Microphone), - (Preamplifier)
Serial No.: 222186 (Meter), 84150 (Microphone), - (Preamplifier)
ID No.: NS 03 016
Customer: C.E.M. Technology (Thailand) Co.,Ltd.
Address: 31/8 Moo 13 T.Rai Khung, A.Sam Phran, Nakhon Phatom 73210
Received Date: 31 January 2025
Calibrated Date: 17 - 19 February 2025
Issued Date: 24 February 2025
Calibrated by: Ms. Juntaporn Kunhakom

Approved by: 
(Mr. Sittichai Swaksuriyawong)
Group Manager

This report was prepared electronically using applicable electronic signature. Printing or copy of file are considered as a copy of the document.
The reported uncertainty of measurement was based on standard uncertainty multiplied by a coverage factor (k) providing a level of confidence of approximately 95%. This certificate may not be reproduced other than in full except with the prior written approval of the Electrical and Electronics Institute, Foundation for Industrial Development.

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F-CAL-004 Ed.1



ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT

Certificate No.: CP20250051EA

Calibration Report

Equipment: Sound Level Meter
Manufacturer: ACO
Model/Type: 6236 (Meter), 7052NR (Microphone), - (Preamplifier)
Serial No.: 222186 (Meter), 84150 (Microphone), - (Preamplifier)
ID No.: NS-03-016
Ambient Temperature: (23 ± 2) °C
Relative Humidity: (50 ± 15) %
Pressure: (101.3 ± 1.5) kPa
Method of Calibration :-
IEC61672-3:2013

Condition of this result of calibration

1. Reference standards instrument :-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Standard microphone	4180	2661000	AA-1007-24	6 June 2025
2) Arbitrary Function Generator	AFG2021	C010063	CK20240048EA	23 June 2025
3) Programmable Attenuator	PA5	2913	EF-0021-24	3 June 2025
4) 6.5 Digit precision multimeter	8846A	9609027	CB20240128EA	31 July 2025
5) Pressure humidity and Temperature Transmitter	PTU301	F0640002	CL1 P240022 CD20240180EA	20 March 2025 7 August 2025
6) Performance Audio Analyzer	U8903B	MY56510003	CB20250030EA CK20240069EA	13 February 2026 19 September 2025

2. This result of calibration was found accurate as shown on date and place of calibration only.

3. This certification is traceable to the international system of unit maintained at :-

- Reference standards instrument for Acoustic function
- National Institute of Metrology (Thailand)
- Electrical and Electronics Institute; NSC Accredited Calibration No.0119
- Reference standards instrument for Electrical function
- National Institute of Metrology (Thailand)
- Electrical and Electronics Institute; NSC Accredited Calibration No.0119

Result of Calibration:-

Function : 1. Indication at the calibration check frequency

Reference Acoustic Signal (dB)	Measured value (dB)	Deviation (dB)	Acceptance limits (dB)



ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT

Certificate No.: CP20250051EA

Calibration Report

Function : 2. Self-generated Noise

2.1 Microphone Installed

Measured value (dB)
21.3

2.2 Microphone replaced by the electrical input signal device

Frequency Weighting (Hz)	Measured value (dB)
A-weighting	20.6
C-weighting	43.3
Z-weighting	44.8

Function : 3. Acoustical signal tests of frequency weightings (Without windscreen)

Meter free-field acoustic response at a level of 84 dB.

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
125	0.2	-0.1	0.1	±1.5
1000	0.0	0.0	0.0	±1.0
8000	-0.1	0.0	0.3	±5.0

Function : 4. Electrical signal tests of frequency weightings

Weighting network response with relative to 1 kHz.

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
63	-0.1	-0.2	0.1	±2.0
125	0.0	-0.2	0.3	±1.5
250	0.0	-0.1	0.4	±1.5
500	0.1	-0.1	0.4	±1.5
1000	0.0	0.0	0.0	±1.0
2000	0.0	0.1	0.5	±2.0
4000	-0.3	-0.3	0.4	±3.0
8000	-0.5	-0.4	0.2	±5.0

Certificate No.: CP20250051EA

Calibration Report

Function : 5. Frequency and time weighting at 1 kHz

5.1 Frequency weighting at 1 kHz

Frequency Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
C-weighting	94.0	0.0	±0.2
A-weighting	94.0	0.0	±0.2
Z-weighting	94.1	0.1	±0.2

5.2 Time weighting at 1 kHz

Time Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	94.0	0.0	±0.1
Slow	94.0	0.0	±0.1
LAeq	93.9	-0.1	±0.1

Function : 6. Long-Term Stability

Long-term stability over 30 minutes, with steady 1 kHz signal at reference level.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
30	94.0	94.0	0.0	±0.3

Function : 7. Level Linearity on the reference level range

7.1 Level Linearity on the reference level range, Upper

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
99.0	99.0	0.0	±1.1
104.0	104.0	0.0	±1.1
109.0	109.0	0.0	±1.1
114.0	114.0	0.0	±1.1
119.0	119.0	0.0	±1.1
120.0	120.1	0.1	±1.1
121.0	121.1	0.1	±1.1

Certificate No.: CP20250051EA

Calibration Report

7.2 Level Linearity on the reference level range, Lower

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
89.0	89.0	0.0	±1.1
84.0	84.0	0.0	±1.1
79.0	79.0	0.0	±1.1
74.0	74.0	0.0	±1.1
69.0	69.1	0.1	±1.1
64.0	64.0	0.0	±1.1
59.0	58.9	-0.1	±1.1
54.0	53.9	-0.1	±1.1
49.0	48.9	-0.1	±1.1
44.0	44.0	0.0	±1.1
39.0	39.2	0.2	±1.1
34.0	34.7	0.7	±1.1
33.0	34.0	1.0	±1.1
32.0	33.3	1.3	±1.1
31.0	32.7	1.7	±1.1
30.0	32.1	2.1	±1.1

Function : 8. Level Linearity including level range control

8.1. Level Linearity Including the Level Range (Reference Signal)

Range	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
20-100	94.0	93.9	-0.1	±1.1
20-110	94.0	94.0	0.0	±1.1
30-120	94.0	94.0	0.0	±1.1
40-130	94.0	94.0	0.0	±1.1

8.2. Level Linearity Including the Level range (5dB Above Under-range)

Range	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
20-80	25.0	25.6	0.6	±1.1
20-90	25.0	25.6	0.6	±1.1
20-100	25.0	25.8	0.8	±1.1
20-110	25.0	25.8	0.8	±1.1
30-120	35.0	35.0	0.0	±1.1
40-130	45.0	44.9	-0.1	±1.1

Certificate No.: CP20250051EA

Calibration Report

Function : 9. Tone burst response

Time Weighting	Tone burst duration, Tb (ms)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	200	116.0	0.0	+1.0
	2	98.9	-0.1	+1.0 ; -2.5
	0.25	89.9	-0.1	+1.5 ; -5.0
Slow	200	109.5	-0.1	+1.0
	2	89.9	-0.1	+1.0 ; -5.0
	0.25	109.9	-0.1	±1.0
LAeq	200	90.0	0.0	+1.0 ; -2.5
	2	80.9	-0.1	+1.5 ; -5.0
	0.25	80.9	-0.1	+1.5 ; -5.0

Function : 10. Peak C sound level

Number of cycles in test signal	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Complete cycle	125.4	125.6	0.2	±3.0
Positive half cycle	124.4	124.2	-0.2	±2.0
Negative half cycle	124.4	124.2	-0.2	±2.0

Function : 11. Overload indication

Measured value (dB)		Deviated value (dB)	Acceptance limits (dB)
Positive one-half cycle	Negative one-half cycle		
			-

Function : 12. High-level Stability

High-level stability over 5 minutes, with steady 1 kHz signal, 1 dB below upper boundary.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
5	129.0	129.0	0.0	±0.3

Certificate No.: CP20250051EA

Calibration Report

Uncertainty of measurement

Function	Uncertainty (dB)	Maximum permitted uncertainty of measurement (dB)
1) Indication at the calibration check frequency	0.30	Not applicable
2) Self-generated Noise	0.10	Not applicable
3) Acoustical signal tests of frequency weightings - free-field sound pressure response level	0.30	0.60 (10Hz to 4kHz) 0.70 (>4kHz to 10kHz)
4) Electrical signal tests of frequency weightings	0.20	0.20
5) Frequency and time weighting at 1 kHz	0.20	0.20
6) Long-term Stability	0.10	0.10
7) Level Linearity on the reference level range	0.30	0.30
8) Level Linearity including level range control	0.30	0.30
9) Tone burst response	0.20	0.30
10) Peak C sound level	0.20	0.35
11) Overload indication	0.24	0.25
12) High-Level Stability	0.10	0.10

- Remarks:
1. Indication at the calibration check frequency can not measured because customer does not provide a sound calibrator.
 2. Overload indication can not measured because sound level meter can not set to Reference value of the standard calibration.
 3. The acceptance limit is for the deviated value.
 4. Acceptance limits was IEC 61672-3:2013 Class 2.
 5. The coverage factor $k = 2.00$.

-- End of Report --



Certificate No.: CP20250052EA
Operation No.: CP2025020039

Certificate of Calibration

Equipment: Sound Level Meter
Manufacturer: ACO
Model/Type: 6236 (Meter), 7052NR (Microphone), - (Preamplifier)
Serial No.: 222187 (Meter), 84151 (Microphone), - (Preamplifier)
ID No.: NS-03-017
Customer: C.E.M. Technology (Thailand) Co.,Ltd.
Address: 31/8 Moo 13 T.Rai Khung, A.Sam Phran,
Nakorn Phatom 73210
Received Date: 31 January 2025
Calibrated Date: 17 - 19 February 2025
Issued Date: 24 February 2025
Calibrated by: Ms. Juntaporn Kunhakom

Approved by:
(Mr. Sittichai Swaksuriyawong)
Group Manager

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Certificate No.: CP20250052EA

Calibration Report

Equipment: Sound Level Meter
Manufacturer: ACO
Model/Type: 6236 (Meter), 7052NR (Microphone), - (Preamplifier)
Serial No.: 222187 (Meter), 84151 (Microphone), - (Preamplifier)
ID No.: NS-03-017
Ambient Temperature: (23 ± 2) °C
Relative Humidity: (50 ± 15) %
Pressure: (101.3 ± 1.5) kPa
Method of Calibration :-
IEC61672-3:2013.

Condition of this result of calibration

1. Reference standards instrument :-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Standard microphone	4180	2661000	AA-1007-24	6 June 2025
2) Arbitrary Function Generator	AFG2021	C010063	CK20240048EA	23 June 2025
3) Programmable Attenuator	PA5	2913	EF-0021-24	3 June 2025
4) 6.5 Digit precision multimeter	8846A	9609027	CB20240128EA	31 July 2025
5) Pressure humidity and Temperature Transmitter	PTU301	F0640002	CL1-P240022 CD20240180EA	20 March 2025 7 August 2025
6) Performance Audio Analyzer	U8903B	MY56510003	CB20250030EA CK20240069EA	13 February 2026 19 September 2025

2. This result of calibration was found accurate as shown on date and place of calibration only.

3. This certification is traceable to the international system of unit maintained at :-
Reference standards instrument for Acoustic function
- National Institute of Metrology (Thailand)
- Electrical and Electronics Institute; NSC Accredited Calibration No.0119
Reference standards instrument for Electrical function
- National Institute of Metrology (Thailand)
- Electrical and Electronics Institute; NSC Accredited Calibration No.0119

Result of Calibration:

Function : 1. Indication at the calibration check frequency

Reference Acoustic Signal (dB)	Measured value (dB)	Deviation (dB)	Acceptance limits (dB)
-	-	-	-

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Certificate No.: CP20250052EA

Calibration Report

Function : 2. Self-generated Noise

2.1 Microphone Installed

Measured value (dB)
19.0

2.2 Microphone replaced by the electrical input signal device

Frequency Weighting	Measured value (dB)
A-weighting	16.9
C-weighting	24.8
Z-weighting	32.3

Function : 3. Acoustical signal tests of frequency weightings (Without Windscreens)

Meter free-field acoustic response at a level of 84 dB.

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
125	0.1	-0.2	-0.1	±1.5
1000	-0.5	-0.5	-0.5	±1.0
8000	-0.1	0.0	0.3	±5.0

Function : 4. Electrical signal tests of frequency weightings

Weighting network response with relative to 1 kHz.

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
63	-0.1	-0.2	-0.1	±2.0
125	-0.1	-0.2	-0.1	±1.5
250	-0.1	-0.2	0.0	±1.5
500	0.0	-0.1	0.0	±1.5
1000	0.0	0.0	0.0	±1.0
2000	0.1	-0.1	0.0	±2.0
4000	-0.5	-0.5	-0.1	±5.0
8000	-0.4	-0.4	-0.1	±5.0

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Certificate No.: CP20250052EA

Calibration Report

Function : 5. Frequency and time weighting at 1 kHz

5.1 Frequency weighting at 1 kHz

Frequency Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
C-weighting	94.0	0.0	±0.2
A-weighting	94.1	0.1	±0.2
Z-weighting	94.0	0.0	±0.2

5.2 Time weighting at 1 kHz

Time Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	94.0	0.0	±0.1
Slow	94.0	0.0	±0.1
LAEQ	94.0	0.0	±0.1

Function : 6. Long-Term Stability

Long-term stability over 30 minutes, with steady 1 kHz signal at reference level.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
30	94.0	94.0	0.0	±0.3

Function : 7. Level Linearity on the reference level range

7.1 Level Linearity on the reference level range, Upper

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
99.0	99.0	0.0	±1.1
104.0	104.0	0.0	±1.1
109.0	109.0	0.0	±1.1
114.0	114.0	0.0	±1.1
119.0	119.0	0.0	±1.1
120.0	120.1	0.1	±1.1
121.0	121.1	0.1	±1.1

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Certificate No.: CP20250052EA

Calibration Report

7.2 Level Linearity on the reference level range, Lower

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	+1.1
89.0	89.0	0.0	±1.1
84.0	84.0	0.0	±1.1
79.0	79.0	0.0	+1.1
74.0	74.0	0.0	±1.1
69.0	69.0	0.0	±1.1
64.0	63.9	-0.1	±1.1
59.0	58.9	-0.1	±1.1
54.0	53.8	-0.2	±1.1
49.0	48.8	-0.2	±1.1
44.0	43.8	-0.2	±1.1
39.0	38.8	-0.2	±1.1
34.0	33.8	-0.2	±1.1
33.0	32.9	-0.1	±1.1
32.0	32.0	0.0	±1.1
31.0	31.1	0.1	±1.1
30.0	30.2	0.2	±1.1

Function : 8. Level Linearity including level range control

8.1. Level Linearity Including the Level Range (Reference Signal)

Range	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
20-100	94.0	93.9	-0.1	±1.1
20-110	94.0	93.9	-0.1	±1.1
30-120	94.0	94.0	0.0	±1.1
40-130	94.0	93.9	-0.1	±1.1

8.2. Level Linearity Including the Level range (5dB Above Under-range)

Range	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
20-80	25.0	25.4	0.4	±1.1
20-90	25.0	25.3	0.3	±1.1
20-100	25.0	25.4	0.4	±1.1
20-110	25.0	25.4	0.4	±1.1
30-120	35.0	35.0	0.0	±1.1
40-130	45.0	45.1	0.1	±1.1

Certificate No.: CP20250052EA

Calibration Report

Function : 9. Tone burst response

Time Weighting	Tone burst duration, Tb (ms)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	200	116.0	0.0	±1.0
	2	98.9	-0.1	+1.0 ; -2.5
	0.25	89.8	-0.2	+1.5 ; -5.0
Slow	200	109.5	0.1	±1.0
	2	89.8	-0.2	+1.0 ; -5.0
	0.25	109.9	-0.1	±1.0
LAE	2	90.0	0.0	+1.0 ; 2.5
	2	80.9	-0.1	+1.5 ; -5.0
	0.25			

Function : 10. Peak C sound level

Number of cycles in test signal	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Complete cycle	125.4	125.4	0.0	+3.0
Positive half cycle	124.4	124.2	-0.2	±2.0
Negative half cycle	124.4	124.2	-0.2	±2.0

Function : 11. Overload indication

Measured value (dB)		Deviated value (dB)	Acceptance limits (dB)
Positive one-half cycle	Negative one-half cycle		

Function : 12. High-Level Stability

High-level stability over 5 minutes, with steady 1 kHz signal, 1 dB below upper boundary.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
5	129.0	129.0	0.0	±0.3

Certificate No.: CP20250052EA

Calibration Report

Uncertainty of measurement

Function	Uncertainty (dB)	Maximum-permitted uncertainty of measurement (dB)
1) Indication at the calibration check frequency	0.30	Not applicable
2) Self-generated Noise	0.10	Not applicable
3) Acoustical signal tests of frequency weightings - Free-field sound pressure response level	0.30	0.60 (101Hz to 4kHz) 0.70 (>4kHz to 10kHz)
4) Electrical signal tests of frequency weightings	0.20	0.20
5) Frequency and time weighting at 1 kHz	0.20	0.20
6) Long-Term Stability	0.10	0.10
7) Level Linearity on the reference level range	0.30	0.30
8) Level Linearity including level range control	0.30	0.30
9) Tone burst response	0.20	0.30
10) Peak C sound level	0.20	0.35
11) Overload indication	0.24	0.25
12) High-Level Stability	0.10	0.10

- Remarks:
1. Indication at the calibration check frequency can not measured because customer does not provide a sound calibrator.
 2. Overload indication can not measured because sound level meter can not set to Reference value of the standard calibration.
 3. The acceptance limit is for the deviated value.
 4. Acceptance limits was IEC61672-3:2013 Class 2.
 5. The coverage factor $k = 2.00$

-- End of Report --

Certificate No.: CP20250138EA
Operation No.: CP2025040133

Certificate of Calibration

Equipment: Sound Level Meter

Manufacturer: ACO

Model/Type: 6236 (Meter), 7052NR (Microphone), - (Preamplifier)

Serial No.: 222195 (Meter), 84163 (Microphone), - (Preamplifier)

ID No.: NS-03-025

Customer: C.E.M. Technology (Thailand) Co.,Ltd.

Address: 31/8 Moo 13 T.Rai Khung, A.Sam Phran, Nakorn Phatthom 73210

Received Date: 21 April 2025

Calibrated Date: 28 - 29 April 2025

Issued Date: 30 April 2025

Calibrated by: Ms. Juntaporn Kunhakom

Approved by: 
(Mr. Sittichai Swaksuriyawong)
Group Manager

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Certificate No.: CP20250138EA

Calibration Report

Equipment: Sound Level Meter
Manufacturer: ACO
Model/Type: 6236 (Meter), 7052NR (Microphone), - (Preamplifier)
Serial No.: 222195 (Meter), 84163 (Microphone), - (Preamplifier)
ID No.: NS-03-025
Ambient Temperature: (23 ± 2) °C
Relative Humidity: (50 ± 15) %
Pressure: (101.3 ± 1.5) kPa

Method of Calibration :-
IEC 61672-3:2013

Condition of this result of calibration

1. Reference standards instrument :-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Standard microphone	4180	2661000	AA-1007-24	6 June 2025
2) Arbitrary Function Generator	AFG2021	C010063	CK20240048EA	23 June 2025
3) Programmable Attenuator	PA5	2913	EF-0021-24	3 June 2025
4) 6.5 Digit precision multimeter	8846A	9609027	CB20240128EA	31 July 2025
5) Pressure humidity and Temperature Transmitter	PTU301	F0640002	CL1-P250028	23 March 2026
6) Performance Audio Analyzer	U8903B	MY56510003	CB20250030EA	13 February 2026
			CK20240069EA	19 September 2025

2. This result of calibration was found accurate as shown on date and place of calibration only.

3. This certification is traceable to the international system of unit maintained at :-

Reference standards instrument for Acoustic function

- National Institute of Metrology (Thailand)

- Electrical and Electronics Institute; NSC Accredited Calibration No.U119

Reference standards instrument for Electrical function

- National Institute of Metrology (Thailand)

- Electrical and Electronics Institute; NSC Accredited Calibration No.U119

Result of Calibration:-

Function : 1. Indication at the calibration check frequency

Reference Acoustic Signal (dB)	Measured value (dB)	Deviation (dB)	Acceptance limits (dB)
-	-	-	-

Certificate No.: CP20250138EA

Calibration Report

Function : 2. Self-generated Noise

2.1 Microphone Installed

Measured value (dB)
18.7

2.2 Microphone replaced by the electrical input signal device

Frequency Weighting	Measured value (dB)
A-weighting	12.2
C-weighting	17.4
Z-weighting	23.5

Function : 3. Acoustical signal tests of frequency weightings (Without Windscreen)

Meter free-field acoustic response at a level of 84 dB.

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
125	0.2	-0.1	0.2	±1.5
1000	-0.1	-0.1	-0.2	±1.0
8000	-1.6	-1.5	-0.0	±5.0

Function : 4. Electrical signal tests of frequency weightings

Weighting network response with relative to 1 kHz

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
63	0.0	-0.1	-0.1	±2.0
125	0.0	-0.1	-0.1	±1.5
250	0.0	0.0	0.0	±1.5
500	0.1	0.0	0.0	±1.5
1000	0.0	0.0	0.0	±1.0
2000	0.0	0.0	0.0	±2.0
4000	-0.4	-0.3	-0.1	±3.0
8000	0.3	0.4	0.2	±5.0

Certificate No.: CP20250138EA

Calibration Report

Function : 5. Frequency and time weighting at 1 kHz

5.1 Frequency weighting at 1 kHz

Frequency Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
C-weighting	94.0	0.0	±0.2
A-weighting	94.0	0.0	±0.2
Z-weighting	93.9	-0.1	±0.2

5.2 Time weighting at 1 kHz

Time Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	94.0	0.0	±0.1
Slow	94.0	0.0	±0.1
Imp	94.0	0.0	±0.1

Function : 6. Long-Term Stability

Long-term stability over 30 minutes, with steady 1 kHz signal at reference level.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
30	94.0	94.0	0.0	±0.3

Function : 7. Level Linearity on the reference level range

7.1 Level Linearity on the reference level range, Upper

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
99.0	99.0	0.0	±1.1
104.0	104.0	0.0	±1.1
109.0	108.9	-0.1	±1.1
114.0	113.9	-0.1	±1.1
119.0	119.0	0.0	±1.1
120.0	120.0	0.0	±1.1
121.0	121.0	0.0	±1.1

Certificate No.: CP20250138EA

Calibration Report

7.2 Level Linearity on the reference level range, Lower

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
89.0	89.0	0.0	±1.1
84.0	84.0	0.0	±1.1
79.0	79.0	0.0	±1.1
74.0	74.0	0.0	±1.1
69.0	68.9	-0.1	±1.1
64.0	63.8	-0.2	±1.1
59.0	58.8	-0.2	±1.1
54.0	53.8	-0.2	±1.1
49.0	48.8	-0.2	±1.1
44.0	43.8	-0.2	±1.1
39.0	38.8	-0.2	±1.1
34.0	33.8	-0.2	±1.1
33.0	32.8	-0.2	±1.1
32.0	31.8	-0.2	±1.1
31.0	31.0	0.0	±1.1
30.0	30.1	0.1	±1.1

Function : 8. Level Linearity including level range control

8.1. Level Linearity Including the Level Range (Reference Signal)

Range	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
20-100	94.0	94.0	0.0	±1.1
20-110	94.0	94.0	0.0	±1.1
30-120	94.0	94.0	0.0	±1.1
40-130	94.0	94.0	0.0	±1.1

8.2. Level Linearity Including the Level range (5dB Above Under-range)

Range	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
20-80	25.0	25.3	0.3	±1.1
20-90	25.0	25.4	0.4	±1.1
20-100	25.0	25.5	0.5	±1.1
20-110	25.0	25.5	0.5	±1.1
30-120	35.0	35.0	0.0	±1.1
40-130	45.0	45.1	0.1	±1.1



Certificate No.: CP20250138EA

Calibration Report

Function : 9. Tone burst response

Time Weighting	Tone burst duration, Tb (ms)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	200	116.0	0.0	±1.0
	2	98.9	-0.1	+1.0 ; -2.5
	0.25	89.9	-0.1	+1.5 ; -5.0
Slow	200	109.5	-0.1	±1.0
	2	89.8	-0.2	+1.0 ; -5.0
	200	109.9	-0.1	±1.0
LAE	2	90.0	0.0	+1.0 ; -2.5
	0.25	80.9	-0.1	+1.5 ; -5.0

Function : 10. Peak C sound level

Number of cycles in test signal	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Complete cycle	125.4	125.6	0.2	±3.0
Positive half cycle	124.4	124.3	-0.1	±2.0
Negative half cycle	124.4	124.2	-0.2	±2.0

Function : 11. Overload indication

Measured value (dB)		Deviated value (dB)	Acceptance limits (dB)
Positive one-half cycle	Negative one-half cycle		
-	-	-	-

Function : 12. High-Level Stability

High-level stability over 5 minutes, with steady 1 kHz signal, 1 dB below upper boundary.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
5	129.0	129.0	0.0	±0.3



Certificate No.: CP20250138EA

Calibration Report

Uncertainty of measurement

Function	Uncertainty (dB)	Maximum-permitted uncertainty of measurement (dB)
1) Indication at the calibration check frequency	0.30	Not applicable
2) Self-generated Noise	0.10	Not applicable
3) Acoustical signal tests of frequency weightings - Free-field sound pressure response level	0.30	0.60 (101 Hz to 4KHz) 0.70 (>4KHz to 10KHz)
4) Electrical signal tests of frequency weightings	0.20	0.20
5) Frequency and time weighting at 1 kHz	0.20	0.20
6) Long-Term Stability	0.10	0.10
7) Level Linearity on the reference level range	0.30	0.30
8) Level Linearity including level range control	0.30	0.30
9) Tone burst response	0.20	0.35
10) Peak C sound level	0.20	0.35
11) Overload indication	0.24	0.25
12) High-Level Stability	0.10	0.10

- Remarks:
1. Indication at the calibration check frequency can not measured because customer does not provide a sound calibrator.
 2. Overload indication can not measured because sound level meter can not set to Reference value of the standard calibration.
 3. The acceptance limit is for the deviated value.
 4. Acceptance limits was IEC61672-3:2013 Class 2.
 5. The coverage factor $k = 2.00$

-- End of Report --



Certificate No.: CP20240354FA
Operation No.: CP2024090329

Certificate of Calibration

Equipment: Sound Level Meter
Manufacturer: BSWA TECH
Model/Type: BSWA 309 (Meter), MP309 (Microphone), MAZ31T (Preamplifier)
Serial No.: 590102 (Meter), 395600 (Microphone), 590612 (Preamplifier)
ID No.: NS-04-003
Customer: C.E.M. Technology (Thailand) Co.,Ltd.
Address: 31/8 Moo 13 T.Rai Khung, A.Sam Phran, Nakorn Phatom 73210
Received Date: 18 September 2024
Calibrated Date: 1 - 2 October 2024
Issued Date: 4 October 2024
Calibrated by: Ms. Juntaporn Kunhakom

Approved by:
(Mr. Sittichai Swaksuriyawong)
Group Manager

This report was prepared electronically using applicable electronic signature. Printing or copy of file are considered as a copy of the document.
The reported uncertainty of measurement was based on standard uncertainty multiplied by a coverage factor (k) providing a level of confidence of approximately 95%. This certificate may not be reproduced other than in full except with the prior written approval of the Electrical and Electronics Institute, Foundation for Industrial Development.



Certificate No.: CP20240354EA

Calibration Report

Equipment: Sound Level Meter
Manufacturer: BSWA TECH
Model/Type: BSWA 309 (Meter), MP309 (Microphone), MAZ31T (Preamplifier)
Serial No.: 590102 (Meter), 395600 (Microphone), 590612 (Preamplifier)
ID No.: NS-04-003
Ambient Temperature: (23 ± 2) °C
Relative Humidity: (50 ± 15) %
Pressure: (101.3 ± 1.5) kPa
Method of Calibration :-
IEC 61672-3:2013.

Condition of this result of calibration

1. Reference standards instrument :-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Standard microphone	4180	2787490	AA-1012-23	12 November 2024
2) Arbitrary Function Generator	AFG2021	C010063	CK20240048EA	23 June 2025
3) Programmable Attenuator	PA5	2915	EF-U021-24	3 June 2025
4) 6.5 Digit precision multimeter	8846A	9610014	CB20230200EA	15 November 2024
5) Pressure humidity and Temperature Transmitter	PTU301	F0640002	CL1-P240022 CD20240180EA	20 March 2025 7 August 2025
6) Performance Audio Analyzer	U8903B	MY56510003	CB20240035EB CK20240069EA	13 February 2025 19 September 2025

2. This result of calibration was found accurate as shown on date and place of calibration only.

3. This certification is traceable to the international system of unit maintained at :-

- National Institute of Metrology (Thailand)
- Electrical and Electronics Institute: NSC Accredited Calibration No.0119
- Reference standards instrument for Electrical function
- National Institute of Metrology (Thailand)
- Electrical and Electronics Institute: NSC Accredited Calibration No.0119

Result of Calibration:-

Function : 1. Indication at the calibration check frequency

Reference Acoustic Signal (dB)	Measured value (dB)	Deviation (dB)	Acceptance limits (dB)
-	-	-	-

Certificate No.: CP20240354EA

Calibration Report

Function : 2. Self-generated Noise

2.1 Microphone Installed

Measured value (dB)
18.4

2.2 Microphone replaced by the electrical input signal device

Frequency Weighting	Measured value (dB)
A-weighting	11.2
C-weighting	15.6
Z-weighting	23.3

Function : 3. Acoustical signal tests of frequency weightings (Without Windscreen)

Meter free-field acoustic response at a level of 84 dB

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
125	0.2	0.1	0.2	±1.5
1000	-0.2	-0.2	-0.2	±1.0
8000	0.5	0.4	0.9	+5.0

Function : 4. Electrical signal tests of frequency weightings

Weighting network response with relative to 1 kHz

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
63	0.0	0.0	0.0	±2.0
125	0.0	-0.1	0.0	±1.5
250	0.0	0.1	0.1	±1.5
500	-0.1	0.0	-0.1	±1.5
1000	0.0	0.0	0.0	±1.0
2000	0.1	0.0	-0.1	±2.0
4000	-0.1	0.0	0.0	±3.0
8000	-0.6	-0.5	-0.1	±5.0

Function : 5. Frequency and time weighting at 1 kHz

5.1 Frequency weighting at 1 kHz

Frequency Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
C-weighting	94.0	0.0	±0.2
A-weighting	94.0	0.0	±0.2
Z-weighting	94.0	0.0	±0.2

Certificate No.: CP20240354EA

Calibration Report

5.2 Time weighting at 1 kHz

Time Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	94.0	0.0	+0.1
Slow	94.0	0.0	±0.1
LAeq	94.0	0.0	±0.1

Function : 6. Long-Term Stability

Long-term stability over 30 minutes, with steady 1 kHz signal at reference level.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
30	94.0	94.0	0.0	±0.3

Function : 7. Level Linearity on the reference level range

7.1 Level Linearity on the reference level range, Upper

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
99.0	99.0	0.0	±1.1
104.0	104.0	0.0	±1.1
109.0	109.0	0.0	±1.1
114.0	114.0	0.0	±1.1
119.0	119.0	0.0	±1.1
124.0	124.0	0.0	±1.1
129.0	129.0	0.0	±1.1
134.0	134.0	0.0	±1.1
135.0	135.0	0.0	±1.1

7.2 Level Linearity on the reference level range, Lower

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
89.0	89.0	0.0	±1.1
84.0	84.0	0.0	±1.1
79.0	79.0	0.0	±1.1
74.0	74.0	0.0	±1.1
69.0	69.0	0.0	±1.1
64.0	64.0	0.0	±1.1
59.0	59.0	0.0	±1.1
54.0	54.0	0.0	±1.1
49.0	49.0	0.0	±1.1
44.0	44.0	0.0	±1.1
39.0	39.0	0.0	±1.1
34.0	33.9	-0.1	±1.1

Certificate No.: CP20240354EA

Calibration Report

7.2 Level Linearity on the reference level range, Lower (Cont.)

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
29.0	29.0	0.0	±1.1
28.0	28.0	0.0	±1.1
27.0	27.0	0.0	±1.1
26.0	26.1	0.1	±1.1
25.0	25.1	0.1	±1.1
24.0	24.3	0.3	±1.1
23.0	23.4	0.4	±1.1
22.0	22.4	0.4	±1.1
21.0	21.5	0.5	±1.1
20.0	20.7	0.7	±1.1
19.0	19.8	0.8	±1.1
18.0	18.9	0.9	±1.1

Function : 8. Tone burst response

Time Weighting	Tone burst duration, Tb (ms)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	200	133.0	0.0	±1.0
	2	116.0	0.0	+1.0 ; -2.5
	0.25	106.9	-0.1	+1.5 ; -5.0
Slow	200	126.6	0.0	±1.0
	2	107.0	0.0	+1.0 ; -5.0
	0.25	107.0	0.0	+1.0 ; -5.0
SEL	200	127.0	0.0	±1.0
	2	107.0	0.0	+1.0 ; -2.5
	0.25	97.9	-0.1	+1.5 ; -5.0

Function : 9. Peak C' sound level

Number of cycles in test signal	Anticipated value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Complete cycle	132.4	132.0	-0.4	±3.0
Positive half cycle	131.4	131.1	-0.3	±2.0
Negative half cycle	131.4	131.1	-0.3	±2.0

Function : 10. Overload indication

Measured value (dB)		Deviated value (dB)	Acceptance limits (dB)
Positive one-half cycle	Negative one-half cycle		
138.3	138.3	0.0	±1.5

Certificate No.: CP20240354EA

Calibration Report

Function : 11. High-Level Stability

High-level stability over 5 minutes, with steady 1 kHz signal, 1 dB below upper boundary.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
5	136.0	136.0	0.0	±0.3

Uncertainty of measurement

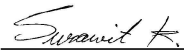
Function	Uncertainty (dB)	Maximum-permitted uncertainty of measurement (dB)
1) Indication at the calibration check frequency	0.30	Not applicable
2) Self-generated Noise	0.10	Not applicable
3) Acoustical signal tests of frequency weightings - Free-field sound pressure response level	0.30	0.60 (10Hz to 4kHz) 0.70 (>4kHz to 10kHz)
4) Electrical signal tests of frequency weightings	0.20	0.20
5) Frequency and time weighting at 1 kHz	0.20	0.20
6) Long-Term Stability	0.10	0.10
7) Level Linearity on the reference level range	0.30	0.30
8) Tone burst response	0.20	0.30
9) Peak C sound level	0.20	0.35
10) Overload indication	0.24	0.25
11) High-Level Stability	0.10	0.10

Remarks: 1. Indication at the calibration check frequency can not measured because customer does not provide a sound calibrator.
2. The acceptance limit is for the deviated value.
3. Acceptance limits was IEC 61672-2:2013 Class 2.
4. The coverage factor $k = 2.00$

-- End of Report --

Certificate of Calibration

EQUIPMENT : SOUND LEVEL METER
MANUFACTURER : ACO
MODEL : TYPE 6226
SERIAL No. : 060209
ID No. : CEM-SI-01
SUBMITTED BY : C,E,M TECHNOLOGY (THAILAND) CO.,LTD.
219/43 MOO 12, PETCHKASEM RD., OMNOI,
KRATHUMBAN SAMUTSAKORN 74130

CALIBRATED BY : 
CALIBRATION DATE : 10-April-25

APPROVED BY : 
AUDIT P.

ISSUED DATE : 10-April-25

THIS CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN APPROVAL OF
G.RUAMKIT PANICH CO.,LTD.

Certificate of Calibration

EQUIPMENT : SOUND LEVEL METER
MANUFACTURER : ACO
MODEL : TYPE 6226
SERIAL No. : 060210
ID No. : CEM-SI-03
SUBMITTED BY : C,E,M TECHNOLOGY (THAILAND) CO.,LTD.
219/43 MOO 12, PETCHKASEM RD., OMNOI,
KRATHUMBAN SAMUTSAKORN 74130

CALIBRATED BY : 
CALIBRATION DATE : 10-April-25

APPROVED BY : 
AUDIT P.

ISSUED DATE : 10-April-25

THIS CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN APPROVAL OF
G.RUAMKIT PANICH CO.,LTD.

Calibration Report

EQUIPMENT : SOUND LEVEL METER
MANUFACTURER : ACO
MODEL : TYPE 6226 SERIAL NUMBER : 060209
ID No. : CEM-SI-01
RECEIVED DATE : 7-April-25 CALIBRATION DATE : 10-April-25
AMBIENT TEMPERATURE : 22 °C ± 3°C RELATIVE HUMIDITY : 50%RH ± 20%RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO IEC 61672-2:2003-04 AGAINST MULTIFUNCTION SOUND CALIBRATOR.
2. THIS INSTRUMENT WAS PERFORMED SELF-CALIBRATION BY CALIBRATOR FROM CUSTOMER AT 114 Hz BEFORE CALIBRATION.
2. REFERENCE STANDARD INSTRUMENTS : -

INSTRUMENT	MODEL	SERIAL No.	CERTIFICATE No.	DUE DATE
1) MULTIFUNCTION SOUND CALIBRATOR	1986	01827	EEL.BP.68/09/4	10-Jan-25

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO :-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH THAILAND INSTITUTE OF SCIENTIFIC AND TECHNOLOGICAL RESEARCH (TISTR).

RESULT OF CALIBRATION : WITHOUT ADJUSTMENT

1. A-WEIGHTING ACOUSTIC FREQUENCY RESPONSE

FREQUENCY (Hz)	STANDARD EXPECTED READING (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
125.00	-16.10	-15.80	-0.30	0.50
250.00	-8.60	-8.10	-0.50	0.50
500.00	-3.20	-3.0	-0.20	0.50
1000.00	0.00	0.00	0.0	0.50
2000.00	1.20	0.90	0.3	0.50

2. C-WEIGHTING ACOUSTIC FREQUENCY RESPONSE

FREQUENCY (Hz)	STANDARD EXPECTED READING (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
125.00	-0.20	0.1	-0.3	0.50
250.00	0.00	0.5	-0.5	0.50
500.00	0.00	0.3	-0.3	0.50
1000.00	0.00	0.0	0.0	0.50
2000.00	-0.20	-0.4	0.2	0.50

3. SOUND LEVEL LINEARITY TEST AT 1000 Hz

STANDARD APPLIED (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
74	74.0	0.0	0.50
84	84.0	0.0	0.50
94	94.0	0.0	0.50
104	104.1	-0.1	0.50
114	114.2	-0.2	0.50

UUC : UNIT UNDER CALIBRATION

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k=2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%

END OF CALIBRATION REPORT

Calibration Report

EQUIPMENT : SOUND LEVEL METER
MANUFACTURER : ACO
MODEL : TYPE 6226 SERIAL NUMBER : 060210
ID No. : CEM-SI-03
RECEIVED DATE : 7-April-25 CALIBRATION DATE : 10-April-25
AMBIENT TEMPERATURE : 22 °C ± 3°C RELATIVE HUMIDITY : 50%RH ± 20%RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO IEC 61672-2:2003-04 AGAINST MULTIFUNCTION SOUND CALIBRATOR.
2. THIS INSTRUMENT WAS PERFORMED SELF-CALIBRATION BY CALIBRATOR FROM CUSTOMER AT 114 Hz BEFORE CALIBRATION.
2. REFERENCE STANDARD INSTRUMENTS : -

INSTRUMENT	MODEL	SERIAL No.	CERTIFICATE No.	DUE DATE
1) MULTIFUNCTION SOUND CALIBRATOR	1986	01827	EEL.BP.68/09/4	10-Jan-25

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO :-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH THAILAND INSTITUTE OF SCIENTIFIC AND TECHNOLOGICAL RESEARCH (TISTR).

RESULT OF CALIBRATION : WITHOUT ADJUSTMENT

1. A-WEIGHTING ACOUSTIC FREQUENCY RESPONSE

FREQUENCY (Hz)	STANDARD EXPECTED READING (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
125.00	-16.10	-15.80	-0.30	0.50
250.00	-8.60	-8.10	-0.50	0.50
500.00	-3.20	-3.0	-0.20	0.50
1000.00	0.00	0.00	0.0	0.50
2000.00	1.20	0.90	0.3	0.50

2. C-WEIGHTING ACOUSTIC FREQUENCY RESPONSE

FREQUENCY (Hz)	STANDARD EXPECTED READING (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
125.00	-0.20	0.1	-0.3	0.50
250.00	0.00	0.5	-0.5	0.50
500.00	0.00	0.3	-0.3	0.50
1000.00	0.00	0.0	0.0	0.50
2000.00	-0.20	-0.4	0.2	0.50

3. SOUND LEVEL LINEARITY TEST AT 1000 Hz

STANDARD APPLIED (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
74	74.0	0.0	0.50
84	84.0	0.0	0.50
94	94.0	0.0	0.50
104	104.1	-0.1	0.50
114	114.2	-0.2	0.50

UUC : UNIT UNDER CALIBRATION

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k=2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%

END OF CALIBRATION REPORT

G.Ruamkit Panich Co.,Ltd.

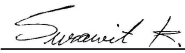
219/44 Moo 12 Petchkasem Rd., Omnoi,Krathumban Samutsakorn 74130

CERTIFICATE No : GR 17 E 30065

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : SOUND LEVEL METER
MANUFACTURER : ACO
MODEL : TYPE 6226
SERIAL No. : 150005
ID No. : CEM-SI-05
SUBMITTED BY : C,E,M TECHNOLOGY (THAILAND) CO.,LTD.
219/43 MOO 12, PETCHKASEM RD., OMNOI,
KRATHUMBAN SAMUTSAKORN 74130

CALIBRATED BY : 
CALIBRATION DATE : 10-April-25

APPROVED BY : 
AUDIT P.

ISSUED DATE : 10-April-25

THIS CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN APPROVAL OF
G.RUAMKIT PANICH CO.,LTD.

G.Ruamkit Panich Co.,Ltd.

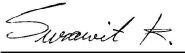
219/44 Moo 12 Petchkasem Rd., Omnoi,Krathumban Samutsakorn 74130

CERTIFICATE No : GR 17 E 30067

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : SOUND LEVEL METER
MANUFACTURER : ACO
MODEL : TYPE 6226
SERIAL No. : 150007
ID No. : CEM-SI-07
SUBMITTED BY : C,E,M TECHNOLOGY (THAILAND) CO.,LTD.
219/43 MOO 12, PETCHKASEM RD., OMNOI,
KRATHUMBAN SAMUTSAKORN 74130

CALIBRATED BY : 
CALIBRATION DATE : 10-April-25

APPROVED BY : 
AUDIT P.

ISSUED DATE : 10-April-25

THIS CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN APPROVAL OF
G.RUAMKIT PANICH CO.,LTD.

G.Ruamkit Panich Co.,Ltd.

219/44 Moo 12 Petchkasem Rd., Omnoi,Krathumban Samutsakorn 74130

CERTIFICATE No : GR 17 E 30065

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : SOUND LEVEL METER
MANUFACTURER : ACO
MODEL : TYPE 6226 SERIAL NUMBER : 150005
ID No. : CEM-SI-05
RECEIVED DATE : 7-April-25 CALIBRATION DATE : 10-April-25
AMBIENT TEMPERATURE : 22 °C ± 3°C RELATIVE HUMIDITY : 50%RH ± 20%RH

CONDITION OF THIS RESULTS OF CALIBRATION

- THIS INSTRUMENT WAS CALIBRATED ACCORDING TO IEC 61672-2:2003-04 AGAINST MULTIFUNCTION SOUND CALIBRATOR.
- THIS INSTRUMENT WAS PERFORMED SELF-CALIBRATION BY CALIBRATOR FROM CUSTOMER AT 114 Hz BEFORE CALIBRATION.
- REFERENCE STANDARD INSTRUMENTS : -

INSTRUMENT	MODEL	SERIAL No.	CERTIFICATE No.	DUE DATE
1) MULTIFUNCTION SOUND CALIBRATOR	1986	01827	EEL.BP.68/09/4	10-Jan-25

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO :-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH THAILAND INSTITUTE OF SCIENTIFIC AND
TECHNOLOGICAL RESEARCH (TISTR).

RESULT OF CALIBRATION : WITHOUT ADJUSTMENT

1. A-WEIGHTING ACOUSTIC FREQUENCY RESPONSE

FREQUENCY (Hz)	STANDARD EXPECTED READING (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
125.00	-16.10	-15.80	-0.30	0.50
250.00	-8.60	-8.10	-0.50	0.50
500.00	-3.20	-3.0	-0.20	0.50
1000.00	0.00	0.00	0.0	0.50
2000.00	1.20	0.90	0.3	0.50

2. C-WEIGHTING ACOUSTIC FREQUENCY RESPONSE

FREQUENCY (Hz)	STANDARD EXPECTED READING (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
125.00	-0.20	0.1	-0.3	0.50
250.00	0.00	0.5	-0.5	0.50
500.00	0.00	0.3	-0.3	0.50
1000.00	0.00	0.0	0.0	0.50
2000.00	-0.20	-0.4	0.2	0.50

3. SOUND LEVEL LINEARITY TEST AT 1000 Hz

STANDARD APPLIED (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
74	74.0	0.0	0.50
94	94.0	0.0	0.50
94	94.0	0.0	0.50
104	104.1	-0.1	0.50
114	114.2	-0.2	0.50

UUC : UNIT UNDER CALIBRATION

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY
A COVERAGE FACTOR k=2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%

END OF CALIBRATION REPORT

G.Ruamkit Panich Co.,Ltd.

219/44 Moo 12 Petchkasem Rd., Omnoi,Krathumban Samutsakorn 74130

CERTIFICATE No : GR 17 E 30067

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : SOUND LEVEL METER
MANUFACTURER : ACO
MODEL : TYPE 6226 SERIAL NUMBER : 150007
ID No. : CEM-SI-07
RECEIVED DATE : 7-April-25 CALIBRATION DATE : 10-April-25
AMBIENT TEMPERATURE : 22 °C ± 3°C RELATIVE HUMIDITY : 50%RH ± 20%RH

CONDITION OF THIS RESULTS OF CALIBRATION

- THIS INSTRUMENT WAS CALIBRATED ACCORDING TO IEC 61672-2:2003-04 AGAINST MULTIFUNCTION SOUND CALIBRATOR.
- THIS INSTRUMENT WAS PERFORMED SELF-CALIBRATION BY CALIBRATOR FROM CUSTOMER AT 114 Hz BEFORE CALIBRATION.
- REFERENCE STANDARD INSTRUMENTS : -

INSTRUMENT	MODEL	SERIAL No.	CERTIFICATE No.	DUE DATE
1) MULTIFUNCTION SOUND CALIBRATOR	1986	01827	EEL.BP.68/09/4	10-Jan-25

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO :-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH THAILAND INSTITUTE OF SCIENTIFIC AND
TECHNOLOGICAL RESEARCH (TISTR).

RESULT OF CALIBRATION : WITHOUT ADJUSTMENT

1. A-WEIGHTING ACOUSTIC FREQUENCY RESPONSE

FREQUENCY (Hz)	STANDARD EXPECTED READING (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
125.00	-16.10	-15.80	-0.30	0.50
250.00	-8.60	-8.10	-0.50	0.50
500.00	-3.20	-3.0	-0.20	0.50
1000.00	0.00	0.00	0.0	0.50
2000.00	1.20	0.90	0.3	0.50

2. C-WEIGHTING ACOUSTIC FREQUENCY RESPONSE

FREQUENCY (Hz)	STANDARD EXPECTED READING (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
125.00	-0.20	0.1	-0.3	0.50
250.00	0.00	0.5	-0.5	0.50
500.00	0.00	0.3	-0.3	0.50
1000.00	0.00	0.0	0.0	0.50
2000.00	-0.20	-0.4	0.2	0.50

3. SOUND LEVEL LINEARITY TEST AT 1000 Hz

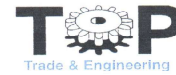
STANDARD APPLIED (dB)	UUC READING (dB)	CORRECTION (dB)	UNCERTAINTY OF MEASUREMENT (±dB)
74	74.0	0.0	0.50
94	94.0	0.0	0.50
94	94.0	0.0	0.50
104	104.1	-0.1	0.50
114	114.2	-0.2	0.50

UUC : UNIT UNDER CALIBRATION

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY
A COVERAGE FACTOR k=2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%

END OF CALIBRATION REPORT

เอกสารการสอบเทียบเครื่องมือตรวจวัดคุณภาพอากาศในบรรยากาศ



Certificate of Analyzer Performance Testing

Calibrated Date : 2-Aug-24 Certificate No. : 0824-001
 Page : 1/1

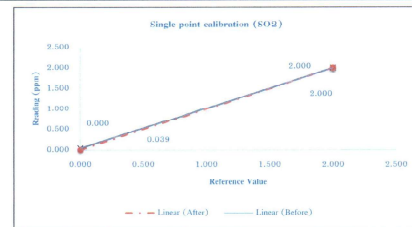
Analyzer Instruments
 Analyzer Type : SO2 Analyzer Manufacturer : Thermo Environmental
 Model : 43C Serial No. : 43C-62201-334

Environmental
 Temperature : 26.4 °C
 Humidity : 44.6 %RH

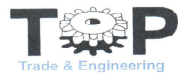
Calibration System
Calibrator Units
 Gas Calibration : Thermo Environmental Zero Air Generator : API
 Model : 140C Model : 701
 Serial No. : 514811458 Serial No. : 179

Standard Gas
 NO Conc. : 2 ppm Cylinder No. : 307199
 SO2 Conc. : 2 ppm Expire Date : 10-Oct-25
 CO Conc. : 50 ppm

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
SO2	0.038	0.000	0.04	2.00	2.000	0.00
After						
SO2	0.000	0.000	0.00	2.00	2.000	0.00



Calibrated by : *Tong*
 (Mr./Tong Puma)



Certificate of Analyzer Performance Testing

Calibrated Date : 28-Sep-24 Certificate No. : 0924-001
 Page : 1/1

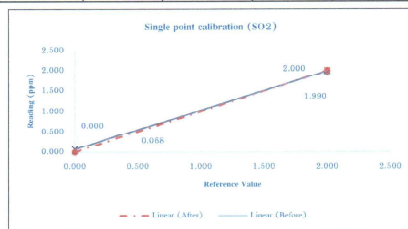
Analyzer Instruments
 Analyzer Type : SO2 Analyzer Manufacturer : Thermo Environmental
 Model : 43C Serial No. : CT163588-340

Environmental
 Temperature : 24.2 °C
 Humidity : 48.3 %RH

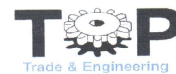
Calibration System
Calibrator Units
 Gas Calibration : Thermo Environmental Zero Air Generator : API
 Model : 140C Model : 701
 Serial No. : 514811458 Serial No. : 179

Standard Gas
 NO Conc. : 2 ppm Cylinder No. : 307199
 SO2 Conc. : 2 ppm Expire Date : 10-Oct-25
 CO Conc. : 50 ppm

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
SO2	0.068	0.000	0.07	1.99	2.000	-0.50
After						
SO2	0.000	0.000	0.00	2.00	2.000	0.00



Calibrated by : *Tong*
 (Mr./Tong Puma)



Certificate of Analyzer Performance Testing

Calibrated Date : 20-Aug-24 Certificate No. : 0824-005
 Page : 1/1

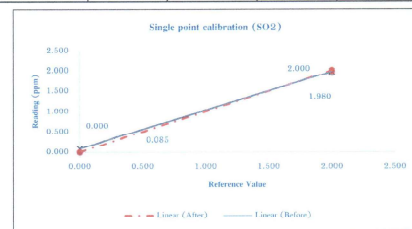
Analyzer Instruments
 Analyzer Type : SO2 Analyzer Manufacturer : Thermo Environmental
 Model : 43C Serial No. : 43C-10852-367

Environmental
 Temperature : 26.2 °C
 Humidity : 44.1 %RH

Calibration System
Calibrator Units
 Gas Calibration : Thermo Environmental Zero Air Generator : API
 Model : 140C Model : 701
 Serial No. : 514811458 Serial No. : 179

Standard Gas
 NO Conc. : 2 ppm Cylinder No. : 307199
 SO2 Conc. : 2 ppm Expire Date : 10-Oct-25
 CO Conc. : 50 ppm

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
SO2	0.085	0.000	0.09	1.98	2.000	-1.00
After						
SO2	0.000	0.000	0.00	2.00	2.000	0.00



Calibrated by : *Tong*
 (Mr./Tong Puma)

Certificate of Analyzer Performance Testing

Calibrated Date : 20-Aug-24 Certificate No. : 0824-008
Page : 1/1

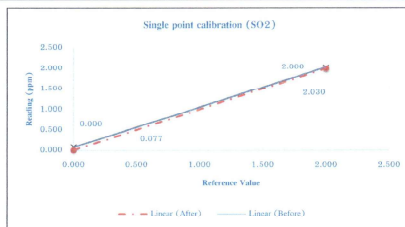
Analyzer Instruments
Analyzer Type : SO₂ Analyzer Manufacturer : Thermo Environmental
Model : 48C Serial No. : 43C-77410-345

Environmental
Temperature : 25.0 °C
Humidity : 48.6 %RH

Calibration System
Calibrator Units
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas
NO Conc. : 2 ppm Cylinder No. : 307199
SO₂ Conc. : 2 ppm Expire Date : 10-Oct-25
CO Conc. : 50 ppm

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
SO ₂	0.077	0.000	0.08	2.03	2.000	1.50
After						
SO ₂	0.000	0.000	0.00	2.00	2.000	0.00



Calibrated by : *Tong Pima*
(Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 2-Aug-24 Certificate No. : 0824-002
Page : 1/1

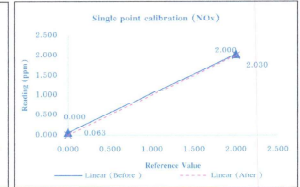
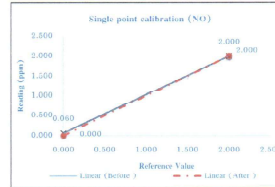
Analyzer Instruments
Analyzer Type : NO/NO_x Analyzer Manufacturer : Thermo Environmental
Model : 42C Serial No. : 508011077

Environmental
Temperature : 25.0 °C
Humidity : 46.8 %RH

Calibration System
Calibrator Units
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas
NO Conc. : 2 ppm Cylinder No. : 307199
SO₂ Conc. : 2 ppm Expire Date : 10-Oct-25
CO Conc. : 50 ppm

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
NO	0.080	0.000	0.06	2.00	2.000	0.00
NO _x	0.093	0.000	0.05	2.03	2.000	1.50
After						
NO	0.000	0.000	0.00	2.00	2.000	0.00
NO _x	0.000	0.000	0.00	2.00	2.000	0.00



Calibrated by : *Tong Pima*
(Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 2-Aug-24 Certificate No. : 0824-003
Page : 1/1

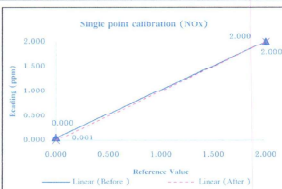
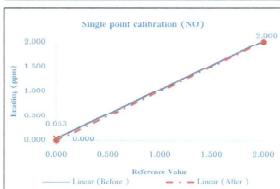
Analyzer Instruments
Analyzer Type : NO/NO_x Analyzer Manufacturer : Thermo Environmental
Model : 42C Serial No. : 508011077

Environmental
Temperature : 25.7 °C
Humidity : 48.6 %RH

Calibration System
Calibrator Units
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas
NO Conc. : 2 ppm Cylinder No. : 307199
SO₂ Conc. : 2 ppm Expire Date : 10-Oct-25
CO Conc. : 50 ppm

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
NO	0.053	0.000	0.05	2.02	2.000	1.00
NO _x	0.081	0.000	0.06	2.00	2.000	0.00
After						
NO	0.000	0.000	0.00	2.00	2.000	0.00
NO _x	0.000	0.000	0.00	2.00	2.000	0.00



Calibrated by : *Tong Pima*
(Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 2-Aug-24 Certificate No. : 0824-001
Page : 1/1

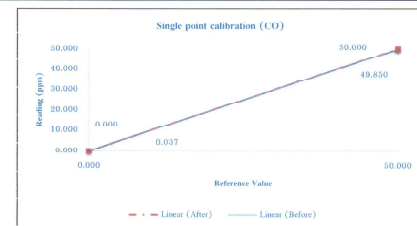
Analyzer Instruments
Analyzer Type : CO Analyzer Manufacturer : Thermo Environmental
Model : 48C Serial No. : 65775350

Environmental
Temperature : 25.6 °C
Humidity : 48.3 %RH

Calibration System
Calibrator Units
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas
NO Conc. : 2 ppm Cylinder No. : 307199
SO₂ Conc. : 2 ppm Expire Date : 10-Oct-25
CO Conc. : 50 ppm

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
CO	0.037	0.000	0.04	49.850	50.000	-0.30
After						
CO	0.000	0.000	0.00	50.000	50.000	0.00



Calibrated by : *Tong Pima*
(Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 23-Aug-24 Certificate No. : 0824-008
Page : 1/1

Analyzer Instruments
Analyzer Type : CO Analyzer Manufacturer : Thermo Environmental
Model : 48C Serial No. : 508011069

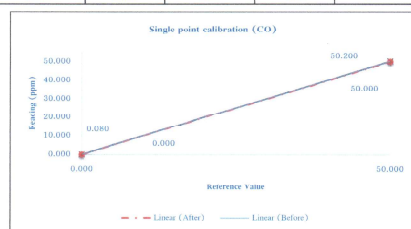
Environmental
Temperature : 26.2 °C
Humidity : 51.6 %RH

Calibration System
Calibrator Units
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas
NO Conc. : 2 ppm Cylinder No. : 907199
SO2 Conc. : 2 ppm Expire Date : 10-Oct-25
CO Conc. : 50 ppm

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
CO	0.000	0.000	0.08	50.2	50.000	0.40
After						
CO	0.000	0.000	0.00	50.0	50.000	0.00



Calibrated by :

Topik
(Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 5-Jun-24 Certificate No. : 0624-001
Page : 1/1

Analyzer Instruments
Analyzer Type : CO Analyzer Manufacturer : Thermo Environmental
Model : 48C Serial No. : 508011068

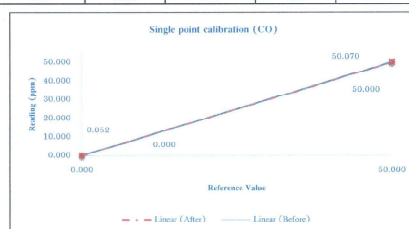
Environmental
Temperature : 25.0 °C
Humidity : 51.5 %RH

Calibration System
Calibrator Units
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas
NO Conc. : 2 ppm Cylinder No. : 907199
SO2 Conc. : 2 ppm Expire Date : 10-Oct-25
CO Conc. : 50 ppm

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
CO	0.002	0.000	0.05	50.1	50.000	0.14
After						
CO	0.000	0.000	0.00	50.0	50.000	0.00



Calibrated by :

Topik
(Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 10-Jun-25 Certificate No. : 0125-012
Page : 1/1

Analyzer Instruments
Analyzer Type : CO Analyzer Manufacturer : Thermo Environmental
Model : 48C Serial No. : 71091-367

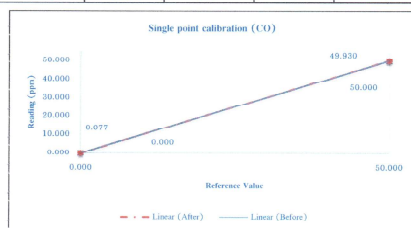
Environmental
Temperature : 25.1 °C
Humidity : 46.2 %RH

Calibration System
Calibrator Units
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas
NO Conc. : 2 ppm Cylinder No. : 907199
SO2 Conc. : 2 ppm Expire Date : 10-Oct-25
CO Conc. : 50 ppm

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
CO	0.077	0.000	0.08	49.930	50.000	-0.14
After						
CO	0.000	0.000	0.00	50.000	50.000	0.00



Calibrated by :

Topik
(Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 13-Jun-23 Certificate No. : 0123-001
Page : 1/1

Analyzer Instruments
Analyzer Type : THC Analyzer Manufacturer : Thermo Environmental
Model : 51 Serial No. : 51HT-73244-373

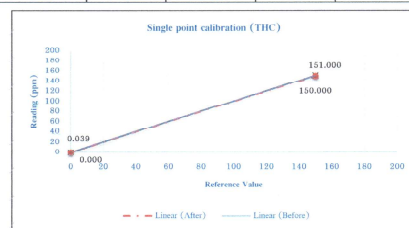
Environmental
Temperature : 26.2 °C
Humidity : 44.1 %RH

Calibration System
Calibrator Units
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas
Propane Conc. : 150 ppm Cylinder No. : 91W381048
Expire Date : 26-Sep-25

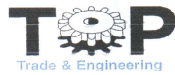
Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
THC	0.039	0.000	0.039	151	150	0.887
After						
THC	0.000	0.000	0.000	150	150	0.000



Calibrated by :

Topik
(Mr. Tong Pima)



Certificate of Analyzer Performance Testing

Calibrated Date : 13-Jan-25 Certificate No. : 0125-002
Page : 1/1

Analyzer Instruments

Analyzer Type : TSC Analyzer Manufacturer : Baseline
Model : Series 8800 Serial No. : 584

Environmental

Temperature : 26.7 °C
Humidity : 44.0 %RH

Calibration System

Calibrator Units

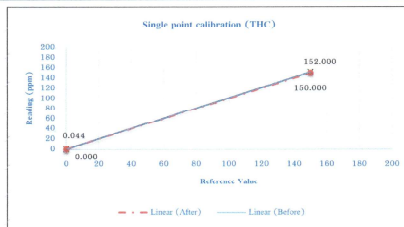
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 140C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas

Propane Conc. : 150 ppm Cylinder No. : 21W981040
Expire Date : 28-Sep-25

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
THC	0.044	0.000	0.044	152	150	1.333
After						
THC	0.000	0.000	0.000	150	150	0.000



Calibrated by :

Tong P.

(Mr. Tong P.)



Trade & Engineering

TSP High Volume Sampler

TE-5000 TSP Sampler Verification

Site Information

Location: - Site ID: - Date: 14 Oct 24
Sampler: TE-5000 TSP Serial No: 3270 Tech: Tong P

Site Conditions

Barometric Pressure (in Hg): 28.00 Corrected Pressure (mm Hg): 711.2
Temperature (deg F): 75.5 Temperature (deg K): 297.3
Average Press. (in Hg): 27.29 Corrected Average (mm Hg): 693.2
Average Temp (deg F): 75.3 Average Temp (deg K): 297.2

Calibration Orifice

Make: Tisch Qstd Slope: 1.57894
Model: TE-5028A Qstd Intercept: -0.01520
Serial#: 1179 Calibration Due Date: 10 December 2024

Calibration Information

Plate or Test #	H2O (in)	Qstd (m3/min)	I (chart)	IC (corrected)	Linear Regression
1	8.25	1.771	60.2	58.30	Slope: 38.4149
2	6.60	1.585	55.6	53.85	Intercept: -8.6412
3	5.30	1.422	47.7	46.20	Corr. Coeff: 0.9946
4	4.60	1.325	43.2	41.84	
5	4.15	1.112	34.9	33.80	# of Observations: 5

Calculations

$Qstd = 1/m[\sqrt{(H2O(Pa/Pstd)(Tstd/Ta))}] - b]$
 $IC = I[\sqrt{(Pa/Pstd)(Tstd/Ta))}]$

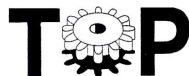
Qstd = standard flow rate
IC = corrected chart response
I = actual chart response
m = calibrator Qstd slope
b = calibrator Qstd intercept
Ta = actual temperature during calibration (deg K)
Pa = actual pressure during calibration (mm Hg)
Tstd = 298 deg K
Pstd = 760 mm Hg
For subsequent calculation of sampler flow:
 $1/m[(1/[\sqrt{(298/Tav)(Pav/760))}] - b]$

m = sampler slope
b = sampler intercept
I = chart response
Tav = daily average temperature
Pav = daily average pressure

Enter Average I (chart): 48.3
Average Flow Calculation m3/min: 1.427813103
Average Flow Calculation in cfm: 50.41712868
Sample Time (Hrs): 24.0
Total flow in 24 hours m3/min: 2056.050868
Total flow in 24 hours cfm: 72600.6653

NOTE: Ensure calibration orifice has been certified within 12 months of use

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Trade & Engineering

TSP High Volume Sampler

TE-5000 TSP Sampler Verification

Site Information

Location: - Site ID: - Date: 14 Oct 24
Sampler: TE-5000 TSP Serial No: 3271 Tech: Tong P

Site Conditions

Barometric Pressure (in Hg): 28.20 Corrected Pressure (mm Hg): 716.3
Temperature (deg F): 75.6 Temperature (deg K): 297.4
Average Press. (in Hg): 27.30 Corrected Average (mm Hg): 693.4
Average Temp (deg F): 75.2 Average Temp (deg K): 297.2

Calibration Orifice

Make: Tisch Qstd Slope: 1.57894
Model: TE-5028A Qstd Intercept: -0.01520
Serial#: 1179 Calibration Due Date: 10 December 2024

Calibration Information

Plate or Test #	H2O (in)	Qstd (m3/min)	I (chart)	IC (corrected)	Linear Regression
1	8.30	1.783	60.3	58.60	Slope: 37.3775
2	6.65	1.597	55.8	54.23	Intercept: -6.7828
3	5.35	1.433	48.6	47.23	Corr. Coeff: 0.9943
4	4.65	1.337	44.7	43.44	
5	4.20	1.112	35.0	34.01	# of Observations: 5

Calculations

$Qstd = 1/m[\sqrt{(H2O(Pa/Pstd)(Tstd/Ta))}] - b]$
 $IC = I[\sqrt{(Pa/Pstd)(Tstd/Ta))}]$

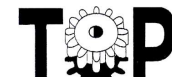
Qstd = standard flow rate
IC = corrected chart response
I = actual chart response
m = calibrator Qstd slope
b = calibrator Qstd intercept
Ta = actual temperature during calibration (deg K)
Pa = actual pressure during calibration (mm Hg)
Tstd = 298 deg K
Pstd = 760 mm Hg
For subsequent calculation of sampler flow:
 $1/m[(1/[\sqrt{(298/Tav)(Pav/760))}] - b]$

m = sampler slope
b = sampler intercept
I = chart response
Tav = daily average temperature
Pav = daily average pressure

Enter Average I (chart): 48.9
Average Flow Calculation m3/min: 1.432395965
Average Flow Calculation in cfm: 50.5789529
Sample Time (Hrs): 24.0
Total flow in 24 hours m3/min: 2062.650189
Total flow in 24 hours cfm: 72833.69218

NOTE: Ensure calibration orifice has been certified within 12 months of use

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Trade & Engineering

PM10 High Volume Sampler Verification

Site Information

Location: - Site ID: - Date: 20 September 2024
Sampler: TE-6070 PM10 Serial No: 3245 Tech: Tong P.

Site Conditions

Barometric Pressure (in Hg): 27.07 Corrected Pressure (mm Hg): 687.6
Temperature (deg F): 75.8 Temperature (deg K): 297.3
Average Press. (in Hg): 26.80 Corrected Average (mm Hg): 680.7
Average Temp. (deg F): 76.0 Average Temp. (deg K): 297.4

Calibration Orifice

Make: Tisch Environmental, Inc. Qstd Slope: 1.57894
Model: TE-5028A Qstd Intercept: -0.01520
Serial#: 1179 Calibration Due Date: 10 Dec 24

Calibration Data

Plate or Test #	In H2O	Qa (m3/min)	I (chart)	IC (corrected)	Linear Regression
1	9.45	1.290	61.1	40.18	Slope 30.4605
2	7.85	1.177	57.7	37.94	Intercept 1.5124
3	6.55	1.076	53.4	35.12	Corr. Coeff 0.9651
4	5.85	1.037	51.2	33.67	SFR 1.118
5	5.10	1.006	46.8	30.78	SSP 54.10

of Observations: 5

Calculations

$Qa = 1/m[\sqrt{(H2O(Ta/Pa))}] - b]$
 $IC = I[\sqrt{(Ta/Pa))}]$

Qa = actual flow rate
IC = corrected chart response
m = calibrator slope
b = calibrator intercept
Ta = actual temperature (deg K)
Pa = actual pressure (mm Hg)
For subsequent calculation of sampler flow:
SFR = 1.13(Ps/Pa)(Ta/Ts)
SSP = (m*SFR-b)(sqrt(Pa/Ta))
SFR = sampler set point flow rate
SSP = sampler chart set point
m = sampler slope
b = sampler intercept
Ta = actual temperature (deg K)
Pa = actual pressure (mm Hg)
Ts = Average temperature (deg K)
Ps = Average pressure (mm Hg)

m = sampler slope
b = sampler intercept
I = chart response
Tav = daily average temperature
Pav = daily average pressure

Average I (chart): 54.0
Average Flow over Sample (m3/min): 1.123074473
Enter Total Time (Hrs): 24.0
Total flow over sample (m3/min): 1617.227241
Total flow over sample (CFM): 57104.29387

NOTE: Ensure calibration orifice has been certified within 12 months of use

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PM10 High Volume Sampler Verification

Site Information

Location: - Site ID: - Date: 27 September 2024
Sampler: TE-6070 PM10 Serial No: 3524 Tech: Tong P.

Site Conditions

Barometric Pressure (in Hg): 27.19 Corrected Pressure (mm Hg): 690.6
Temperature (deg F): 75.8 Temperature (deg K): 297.3
Average Press. (in Hg): 26.73 Corrected Average (mm Hg): 678.9
Average Temp. (deg F): 76.3 Average Temp. (deg K): 297.6

Calibration Orifice

Make: Tisch Environmental, Inc. Qstd Slope: 1.57894
Model: TE-5028A Qstd Intercept: -0.01520
Serial#: 1179 Calibration Due Date: 10 Dec 24

Calibration Data

Plate or Test #	In H2O	Qa (m3/min)	I (chart)	IC (corrected)	Linear Regression
1	9.50	1.290	61.2	40.16	Slope 27.5806
2	7.55	1.151	56.9	37.33	Intercept 5.0169
3	6.30	1.053	53.4	35.04	Corr. Coeff 0.9675
4	5.45	1.037	51.3	33.66	SFR 1.110
5	4.95	1.006	48.2	31.63	SSP 54.30
# of Observations:					5

Calculations

$Q_a = 1/m(\sqrt{(H_2O)(T_a/P_a)}) - b$
 $IC = I(\sqrt{(T_a/P_a)})$

$SFR = 1.13(P_s/P_a)(T_a/T_s)$
 $SSP = (m^*SFR + b)(\sqrt{(P_a/T_a)})$

m = sampler slope
b = sampler intercept
I = chart response
Tav = daily average temperature
Pav = daily average pressure

Qa = actual flow rate
IC = corrected chart response
m = calibrator slope
b = calibrator intercept
Ta = actual temperature (deg K)
Pa = actual pressure (mm Hg)
For subsequent calculation of sampler flow:

SFR = sampler set point flow rate
SSP = sampler chart set point
m = sampler slope
b = sampler intercept
Ta = actual temperature (deg K)
Pa = actual pressure (mm Hg)
Ts = Average temperature (deg K)
Ps = Average pressure (mm Hg)

Average I (chart): 54.2
Average Flow over Sample (m3/min): 1.11917939
Enter Total Time (Hrs): 24.0
Total flow over sample (m3/min): 1611.618321
Total flow over sample (CFM): 56906.24292

NOTE: Ensure calibration orifice has been certified within 12 months of use

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เอกสารการสอบเทียบเครื่องมือตรวจวัดความชื้น



ELECTRICAL AND ELECTRONICS INSTITUTE FOUNDATION FOR INDUSTRIAL DEVELOPMENT

975 Moo 4, Bangpoo Industrial Estate, Soi 8, Sukhumvit Road km 37
Phraek Sa, Mueang Samut Prakan, Samut Prakan 10280
Tel: +66 2709 4860 Fax: +66 2324 0917

Certificate No.: CP20240388EA
Operation No.: CP2024100354

Certificate of Calibration

Equipment: Vibration Meter
Manufacturer: Instantel
Model/Type: Micromate
Serial No.: UM14163
ID No.: VB-01-001
Customer: C.E.M. Technology (Thailand) Co.,Ltd.
Address: 31/8 Moo 13 T.Rai Khung, A.Sam Phran, Nakorn Phatom 73210
Received Date: 16 October 2024
Calibrated Date: 7 - 15 November 2024
Issued Date: 20 November 2024
Calibrated by: Ms. Juntaporn Kunhakom

Approved by:
(Mr. Sittichai Swaksuriyawong)
Group Manager

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FOUNDATION FOR INDUSTRIAL DEVELOPMENT

Certificate No.: CP20240388EA

Calibration Report

Equipment: Vibration Meter
Manufacturer: Instantel
Model: Micromate
Serial No.: UM14163
ID No.: VB-01-001
Ambient Temperature: (23 ± 5) °C
Relative Humidity: (50 ± 15) %

Method of Calibration :-

In-house method : CC-SV004 by comparison with standard accelerometer.

Condition of this result of calibration

1. Reference standards instrument :-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Standard Accelerometer	8305	2708237	AV-0040-24	19-Sep-2025
2) Measuring Amplifier	2525	2685967	AV-0034-24	7-Aug-2025
3) PULSE Multi-analyzer system	3560-C	2705645	CQ20230026EA	25-Dec-2024
4) Humidity and Temperature Transmitter	HMT331	K3810009	CD20240141EA	12-Jun-2025

2. This result of calibration was found accurate as shown on date and place of calibration only.

3. This certification is traceable to the international system of unit maintained at :-

- National Institute of Metrology (Thailand)

- Electrical and Electronics Institute; NSC Accredited Calibration No.0119

Certificate No.: CP20240388EA

Calibration Report

Result of Calibration:-

Function : Frequency response and Linearity test at 16 Hz

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty ± (%)	Direction
4.0	10.000	10.004	9.758	-0.246	1.50	Longitudinal (L)
5.0	10.000	10.004	9.805	-0.199	1.50	
6.3	10.000	10.011	9.953	-0.058	1.60	
8.0	10.000	10.006	9.718	-0.288	1.50	
10.0	10.000	10.002	9.710	-0.292	1.50	
12.5	10.000	10.006	9.734	-0.272	1.50	
16.0	10.000	9.997	9.813	-0.184	1.50	
	20.000	19.997	19.517	-0.480	1.50	
	30.000	29.995	29.210	-0.785	1.50	
	50.000	49.992	48.732	-1.260	1.50	
	10.000	10.001	9.805	-0.196	1.50	
20.0	10.000	10.001	9.805	-0.196	1.50	
25.0	10.000	9.997	9.837	-0.160	1.50	
31.5	10.000	10.004	9.907	-0.097	1.50	
40.0	10.000	10.004	9.955	-0.049	1.50	
52.0	10.000	10.004	10.041	0.037	1.50	
63.0	10.000	10.008	10.270	0.262	1.50	
80.0	10.000	9.991	10.467	0.476	1.50	

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F-CAL-005 Ed.1

Certificate No.: CP20240388EA

Calibration Report

Function : Frequency response and Linearity test at 16 Hz (Cont.)

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty ± (%)	Direction
4.0	10.000	9.997	9.852	-0.145	1.50	Transverse (T)
5.0	10.000	9.998	9.915	-0.083	1.60	
6.3	10.000	9.996	10.183	0.187	1.50	
8.0	10.000	9.990	10.053	0.063	1.60	
10.0	10.000	10.007	9.953	-0.054	1.60	
12.5	10.000	10.008	9.950	-0.058	1.60	
16.0	10.000	10.003	9.945	-0.058	1.60	
	20.000	19.983	19.917	-0.066	1.60	
	30.000	29.970	29.762	-0.208	1.50	
	50.000	49.992	49.671	-0.321	1.50	
	10.000	10.007	9.954	-0.053	1.60	
20.0	10.000	10.003	9.947	-0.056	1.60	
25.0	10.000	10.003	9.947	-0.056	1.60	
31.5	10.000	9.998	9.939	-0.059	1.60	
40.0	10.000	9.997	10.034	0.037	1.50	
52.0	10.000	9.996	10.114	0.118	1.50	
63.0	10.000	10.001	10.262	0.261	1.50	
80.0	10.000	10.003	10.491	0.488	1.50	

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F-CAL-005 Ed.1

Certificate No.: CP20240388EA

Calibration Report

Function : Frequency response and Linearity test at 16 Hz (Cont.)

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty ± (%)	Direction
4.0	10.000	10.004	9.923	-0.081	1.50	Vertical (V)
5.0	10.000	10.010	10.183	0.173	1.50	
6.3	10.000	9.983	10.420	0.437	1.50	
8.0	10.000	10.006	10.286	0.280	1.50	
10.0	10.000	9.984	10.207	0.223	1.50	
12.5	10.000	9.987	10.160	0.173	1.50	
16.0	10.000	10.003	10.191	0.188	1.50	
	20.000	20.011	20.402	0.390	1.60	
	30.000	29.995	30.589	0.594	1.50	
	50.000	49.992	51.011	1.019	1.50	
	10.000	10.011	10.215	0.204	1.50	
20.0	10.000	10.011	10.215	0.204	1.50	
25.0	10.000	9.983	10.120	0.137	1.50	
31.5	10.000	9.983	10.047	0.064	1.60	
40.0	10.000	9.990	10.081	0.091	1.50	
52.0	10.000	9.998	10.294	0.296	1.50	
63.0	10.000	10.010	10.404	0.394	1.50	
80.0	10.000	10.004	10.696	0.692	1.50	

Remark
1. UUC: Unit Under Calibration
2. The coverage factor $k = 2.00$

-- End of Report --

Page 5 of 5

F-CAL-005 Ed.1

Certificate No.: CP20250099EA

Operation No.: CP2025030090

Certificate of Calibration

Equipment: Vibration Meter
Manufacturer: Instantel
Model/Type: Micromate
Serial No.: UM15904
ID No.: VB-01-002
Customer: C.E.M. Technology (Thailand) Co.,Ltd.
Address: 31/8 Moo 13 T.Rai Khung, A.Sam Phran, Nakorn Phatom 73210
Received Date: 7 March 2025
Calibrated Date: 14 - 18 March 2025
Issued Date: 19 March 2025
Calibrated by: Ms. Juntaporn Kunhakom

Approved by: 
(Mr. Sittichai Swaksuriyawong)
Group Manager

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F-CAL-004 Ed.1



ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT

Certificate No.: CP20250099EA

Calibration Report

Equipment: Vibration Meter
Manufacturer: Instantel
Model: Micromate
Serial No.: UM15904
ID No.: VB-01-002
Ambient Temperature: (23 ± 5) °C
Relative Humidity: (50 ± 15) %

Method of Calibration :-

In-house method : CC-SV004 by comparison with standard accelerometer.

Condition of this result of calibration

1. Reference standards instrument :-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Standard Accelerometer	8305	2708237	AV-0040-24	19-Sep-2025
2) Measuring Amplifier	2525	2685961	AV-0034-24	7-Aug-2025
3) LAN XI Analyzer	3160-4-042	3060-106135	CQ20240016EA	1-Dec-2025
4) Humidity and Temperature Transmitter	HMT331	K3810009	CD20240141EA	12-Jun-2025

2. This result of calibration was found accurate as shown on date and place of calibration only
3. This certification is traceable to the international system of unit maintained at :-
- National Institute of Metrology (Thailand)
- Electrical and Electronics Institute, NSC Accredited Calibration No.0119



ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT

Certificate No.: CP20250099EA

Calibration Report

Result of Calibration:-

Function : Frequency response and Linearity test at 16 Hz

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty ± (%)	Direction
4.0	10.000	10.001	10.357	0.356	1.50	Longitudinal (L)
5.0	10.000	9.998	10.246	0.248	1.50	
6.3	10.000	10.000	10.372	0.372	1.50	
8.0	10.000	9.998	10.144	0.146	1.50	
10.0	10.000	10.008	10.089	0.081	1.50	
12.5	10.000	10.008	9.955	-0.050	1.60	
16.0	10.000	9.996	10.057	0.061	1.60	
	20.000	19.997	19.943	-0.054	1.60	
	30.000	29.970	29.864	-0.106	1.50	
	50.000	49.992	49.695	-0.297	1.50	
20.0	10.000	9.993	10.057	0.064	1.60	
25.0	10.000	9.998	10.077	0.079	1.50	
31.5	10.000	9.996	10.073	0.077	1.50	
40.0	10.000	9.996	10.120	0.124	1.50	
52.0	10.000	10.008	10.238	0.230	1.50	
63.0	10.000	9.991	10.388	0.397	1.50	
80.0	10.000	9.994	10.593	0.599	1.50	



ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT

Certificate No.: CP20250099EA

Calibration Report

Function : Frequency response and Linearity test at 16 Hz (Cont.)

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty ± (%)	Direction
4.0	10.000	10.003	10.104	0.101	1.50	Transverse (T)
5.0	10.000	9.996	10.069	0.073	1.60	
6.3	10.000	10.006	10.136	0.130	1.60	
8.0	10.000	10.011	9.957	-0.054	1.60	
10.0	10.000	10.008	9.953	-0.055	1.60	
12.5	10.000	9.998	9.939	-0.060	1.60	
16.0	10.000	10.000	9.915	-0.085	1.50	
	20.000	19.997	19.807	-0.190	1.50	
	30.000	29.995	29.738	-0.257	1.50	
	50.000	49.992	49.553	-0.439	1.50	
20.0	10.000	10.010	9.955	-0.055	1.60	
25.0	10.000	10.006	9.947	-0.059	1.60	
31.5	10.000	9.993	10.045	0.052	1.70	
40.0	10.000	10.003	10.059	0.056	1.50	
52.0	10.000	10.006	10.152	0.146	1.50	
63.0	10.000	10.001	10.309	0.308	1.50	
80.0	10.000	9.998	10.472	0.474	1.50	



ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT

Certificate No.: CP20250099EA

Calibration Report

Function : Frequency response and Linearity test at 16 Hz (Cont.)

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty ± (%)	Direction
4.0	10.000	10.006	9.663	-0.343	1.50	Vertical (V)
5.0	10.000	9.997	9.632	-0.365	1.50	
6.3	10.000	9.998	9.813	-0.185	1.50	
8.0	10.000	10.010	9.766	-0.244	1.50	
10.0	10.000	9.996	9.851	-0.145	1.60	
12.5	10.000	10.000	9.923	-0.077	1.50	
16.0	10.000	9.997	10.059	0.062	1.60	
	20.000	19.997	20.060	0.063	1.60	
	30.000	29.995	30.061	0.066	1.60	
	50.000	49.992	50.215	0.223	1.50	
20.0	10.000	10.004	10.175	0.171	1.50	
25.0	10.000	10.001	10.183	0.182	1.50	
31.5	10.000	10.008	10.175	0.167	1.50	
40.0	10.000	9.997	10.294	0.297	1.50	
52.0	10.000	9.998	10.617	0.619	1.50	
63.0	10.000	10.013	10.672	0.659	1.50	
80.0	10.000	10.006	10.940	0.934	1.50	

Remark
1. UUC: Unit Under Calibration
2. The coverage factor $k = 2.00$

-- End of Report --



CALIBRATION CERTIFICATE

Certificate No.S2505043S

page 1 of 2

Customer : C.E.M. TECHNOLOGY (THAILAND) CO., LTD.
219/43 Moo 12, Petchkasem Rd., Omnoi,
Krathumban, Samutsakorn 74130

Equipment : Non-automatic weighing instrument (Electronic instrument)

Manufacturer : Sartorius **Order No. :** 68S1799-1

Model : QUINTIX224-1S **Ambient temperature :** (23.9 ± 1.0) °C

Accuracy class : - **Relative humidity :** (38.9 ± 5.0) %

Capacity : 220000 mg **Received date :** 30-Apr-2025

Resolution : 0.1 mg **Date of calibration :** 30-Apr-2025

Serial No. : 0035009070 **Date of issue :** 03-May-2025

ID No. : CI-01-002 **Condition of the balance :** Good working conditions

Place of calibration : ห้องเครื่องชั่ง

Calibration method

This instrument was calibrated according to the EURAMET Calibration Guide No. 18.

Condition of reference standard weight

Instrument	Nominal value	Serial No.	Certificate No.	Due-date	Density (kg/m ³)
1 Standard weight set	1 mg to 2 kg	15885+15849	M2410001S	5-Oct-2025	7950

Traceability of the reference standard weight

This certificate is traceable to SI unit through Mass Calibration Laboratory Thai Calibration Services Co., Ltd., NSG-ONS accredited no. Calibration 0189.

Calibrated By : Aekhasak Silarut
Technician

Approved Signatory :
Somwang Wongduang

This calibration certificate may not be reproduced other than in full,
except with the prior written approval of the head of TCS calibration laboratory.

TCS-F-138 Issue 01/Rev.01/12 Jun 2023

NO. 3113



CALIBRATION CERTIFICATE

Certificate No.S2505043S

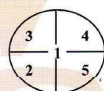
page 2 of 2

The repeatability of indication

Nominal Value (mg)	Standard Deviation of reading (mg)	Maximum difference between successive reading (mg)	n
200000	0.04	0.1	5

The effect of eccentric application of a load on the indication (test load : 100000 mg)

Position	Balance Reading (mg)
Point 1	99999.8
Point 2	99999.8
Point 3	99999.8
Point 4	99999.6
Point 5	99999.6
Eccentric Value	0.2



The error of indication

Nominal Value (mg)	Value of Reference Standard Weight (mg)	Balance Reading (mg)	Correction (mg)	Uncertainty (±)	k
Unload	0.0	0.0	0.0	0.14	2.21
100	100.0	100.0	0.0	0.14	2.21
200	200.0	200.1	-0.1	0.14	2.21
500	500.0	500.0	0.0	0.14	2.20
1000	1000.0	1000.0	0.0	0.14	2.20
2000	2000.0	2000.0	0.0	0.14	2.20
5000	5000.0	5000.1	-0.1	0.14	2.18
10000	10000.0	10000.0	0.0	0.14	2.16
20000	20000.0	20000.0	0.0	0.13	2.13
50000	50000.0	50000.0	0.0	0.16	2.08
100000	100000.0	99999.8	+0.2	0.21	2.00
200000	200000.2	199999.7	+0.5	0.34	2.00

Remark : Without adjustment

Uncertainty of measurement

The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor (k), which for a normal distribution corresponds to a coverage probability of approximately 95% (confidence level).

This report will certify the calibrated equipment only.

--End--



Calibratech Co., Ltd.

7106-7 Moo 7, Sukhaphonchuan 3 Rd., Bangpoed, Pakkred, Nonthaburi 11120
Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com



Certificate of Calibration

Certificate No. : 68-420017-1 **Page : 1 of 2**

Submitted by : C.E.M Technology (Thailand) Co., Ltd.
219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment : pH Meter with electrode
pH meter
Manufacturer : Thermo Scientific Model : VERSA STAR PRO
Range : N/A pH Resolution : 0.01 pH
Serial No. : 12260 ID No. : WW-03-001
Electrode
Model : 9156BNWP Serial No. : VV1-15843
ID No. : WW-03-001

Environment : On site calibration was carried out at the Laboratory.
C.E.M Technology (Thailand) Co., Ltd.
Ambient temperature : (26.0 to 27.0) °C
Relative Humidity : (45 to 50) %

Date of Received : 11 February 2025
Date of Calibration : 11 February 2025
Date of Issue : 17 February 2025
Calibrated by : Permpoon Chantpu

Calibration Method : In-house method CAL-M4201 direct measurement by using standard voltage calibrator and using certified reference material (CRM)

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Multiproduct Calibrator

ID No.	Cert. No.	Due Date	Traceability
400005	SG E 00307/66	23 Aug 2025	National Institute of Metrology Thailand (NIMT)

2. Standard Buffer Solution

pH	Cert. No.	Lot No.	Exp. Date	Traceability
4.008	61293328	1027612	15 Sep 2026	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.987	61297593	1027614	15 Sep 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
10.010	61306165	1027613	15 Sep 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by :
(Permpoon Chantpu)
Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 68-420017-1

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Electrical measurement

pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage (mV)	Nominal Value (pH)	UUC Reading (pH)	Correction (mV)	Uncertainty (± mV)
4, 7, 10	177.4800	4	4.00	177.4	0.12
	0.0000	7	7.00	0.0	0.086
	-177.4800	10	10.00	-177.4	0.12

Function : pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer (pH)	UUC Reading (pH)	Correction (pH)	Uncertainty (± pH)
4, 7, 10	4.008	4.01	0.00	0.0097
	6.987	7.00	-0.01	0.011
	10.010	10.01	0.00	0.014

Remarks

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

- o O o -



CAL-F0031-03

Certificate of Calibration

Certificate No. : 68-400089-1

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
130	25.004	25.1	-0.1	0.19

Remarks

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

- o O o -



CAL-F0031-03

Certificate of Calibration

Certificate No. :

68-400089-1

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co.,Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Temperature Indicator with Thermistor Probe

Temperature Indicator

Manufacturer : Thermo Scientific Model : VERSA STAR PRO

Range : N/A °C Resolution : 0.1 °C

Serial No. : 12260 ID No. : WW-03-001

Thermistor probe

Model : N/A Sheath Material : Stainless

Diameter : 6.5 mm. Length : 120 mm.

Serial No. : PT1-18812 ID No. : WW-03-001

Environment :

On site calibration was carried out at the Laboratory,

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (26.0 to 27.0) °C

Relative Humidity : (45 to 50) %

Line Voltage : (224.5 to 226.0) VAC

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Permpon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003

by compared with PRT in the dry-well calibrator at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No.	Cert.No.	Due Date	Traceability
400002	TT-0095-24	01 Jul 2026	National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No.	Cert.No.	Due Date	Traceability
400033	24F633	21 Feb 2026	National Institute of Metrology Thailand (NIMT)

Approved by :

(Permpon Chanpu)

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03

Certificate of Calibration

Certificate No. :

68-400089-1

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co.,Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Temperature Indicator with Thermistor Probe

Temperature Indicator

Manufacturer : Thermo Scientific Model : VERSA STAR PRO

Range : N/A °C Resolution : 0.1 °C

Serial No. : 12260 ID No. : WW-03-001

Thermistor probe

Model : N/A Sheath Material : Stainless

Diameter : 6.5 mm. Length : 120 mm.

Serial No. : PT1-18812 ID No. : WW-03-001

Environment :

On site calibration was carried out at the Laboratory,

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (26.0 to 27.0) °C

Relative Humidity : (45 to 50) %

Line Voltage : (224.5 to 226.0) VAC

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Permpon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003

by compared with PRT in the dry-well calibrator at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No.	Cert.No.	Due Date	Traceability
400002	TT-0095-24	01 Jul 2026	National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No.	Cert.No.	Due Date	Traceability
400033	24E633	21 Feb 2026	National Institute of Metrology Thailand (NIMT)

Approved by :

(Permpon Chanpu)

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03

Certificate of Calibration

Certificate No. : 68-400089-1

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
130	25.004	25.1	-0.1	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- 0.0 -

CAL-F0031-03



Certificate of Calibration

Certificate No. : 68 430004 2

Page : 1 of 2

Submitted by : C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd. Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment : Digital Conductivity meter with probe

Manufacturer : Apera Model : PC 910

Serial No. : PC910X1220811001 ID No. : WW-03-002

Electrode

Model : N/A Serial No. N/A

ID No. : WW-03-002

Environment : On site calibration was carried out at the Laboratory.

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature (26.0 to 27.0) °C

Relative Humidity (45 to 50) %

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Permporn Chanpu

Calibration Method : In-house method CAL-M4301 direct measurement by conductivity buffer solution

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Buffer Solution

Material	Lot No.	Exp. Date	Traceability
84 µS/cm	0300	01 June 2027	National Institute of Standards and Technology (NIST), U.S.A., S.R.M.
1413 µS/cm	970986	25 April 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
12.88 mS/cm	970987	25 April 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by :

(Permporn Chanpu)
Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03



Certificate of Calibration

Certificate No. : 68-430004-2

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Conductivity measurement

Before Adjustment

Standard Conductivity Solution	UUC Reading	Correction	Uncertainty (±)	Unit
84*	81.9	2.1	1.1	µS/cm
1413	1444	-31	9.0	µS/cm
12.88	12.41	0.47	0.082	mS/cm

After Adjustment : at 25.000, 84, 147, 1413 µS/cm 12.880, 80, 111.80 mS/cm

Standard Conductivity Solution	UUC Reading	Correction	Uncertainty (±)	Unit
84*	84.0	0.0	1.1	µS/cm
1413	1413	0	9.0	µS/cm
12.88	12.88	0.00	0.082	mS/cm

Remark

UUC : Unit Under Calibration

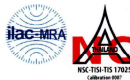
* This parameter is out of accreditation's scope.

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- 0.0 -

CAL-F0031-03



Certificate of Calibration

Equipment: Hot Air Oven

Model: UF 55

Serial No.(or ID): B219.0142 (WW-05-002)

Manufacturer: Memmert

Condition: In Condition

Shelves(pc.): 2

Certificate No.: C31250347

Issued Date: 10 February 2025

Job No.: WO-00060640

Page: 1 of 4

Ventilation Valve: Closed

Customer: C. E. M Technology (Thailand) Co., Ltd.
219/43 Moo 12 Petchkasem Road,
Omnoi Krathum Baen, Samut Sakhon 74130 ThailandEnvironment Condition: Temperature: 28 °C ± 1.0 °C
Humidity: 61 %RH ± 5.3 %RH
Voltage: 230 VAC ± 1.5 VACCalibration Place: C.E.M Technology (Thailand) Co., Ltd. (Laboratory Room)
219/43 Moo 12 Petchkasem Road,
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Calibration By: Mr. Twoewong Thaitiang

Calibration Date: 10 February 2025

The Method used: In house method, CAL-WI-16, base on TLAS-G20

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10240018

(Mr. Twoewong Thaitiang)

Person in charge

(Mr. Udon Srichana)

Authorized signatory

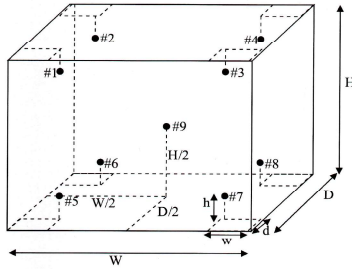
This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

DKSH Technology (Thailand) Co., Ltd.
2533 Sukhumvit Road, Bangkok, Phraekhong, Bangkok 10260
Phone: +66 2939 7000 Email: info.calibration@dksh.com Website: www.dksh.com/certification-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022



Standard Installation Locations

Volume (Calibration Zone) = 21 (Liters)

Inside chamber: W = 40 (cm) D = 33 (cm) H = 40 (cm)

Standard Locations (#1, #2, #3, #4): w = 5 (cm) d = 5 (cm) h = 5 (cm)

Standard Locations (#6, #7, #8): w = 5 (cm) d = 5 (cm) h = 5 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	101	102	103	104	105	106	107	108	109

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

บริษัท เคเอสเอช เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท 102/60 ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022

Calibration Results:

Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	104.29	0.29	0.40
#2	104.01	0.01	0.40
#3	104.34	0.34	0.40
#4	104.23	0.23	0.39
#5	104.43	0.43	0.40
#6	104.19	0.19	0.40
#7	103.78	-0.22	0.40
#8	104.21	0.21	0.40
#9	104.47	0.47	0.41

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
104.0	104.0	104.0	104.29	104.01	104.34	104.23	104.43	104.19	103.78	104.21	104.47	0.41

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
104.0	0.76	0.18	1.04

Note: * Maximum uncertainty of the each position

บริษัท เคเอสเอช เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท 102/60 ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

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CAL-FM-C31-10: 12 Sep 2022

Without adjustment (Cont.)

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	180.20	0.20	0.43
#2	179.54	-0.46	0.43
#3	180.39	0.39	0.43
#4	180.09	0.09	0.43
#5	180.62	0.62	0.43
#6	179.97	-0.03	0.43
#7	179.53	-0.47	0.48
#8	180.27	0.27	0.43
#9	180.57	0.57	0.43

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
180.0	xxx	180.0	180.20	179.54	180.39	180.09	180.62	179.97	179.53	180.27	180.57	0.48

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
180.0	1.26	0.19	1.39

Note: * Maximum uncertainty of the each position

The End of Certificate

บริษัท เคเอสเอช เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท 102/60 ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

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CAL-FM-C31-10: 12 Sep 2022

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule:**
- ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
 - ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
 - ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r \cdot U$).

; PFA - Probability of False Accept

(Mr. Udon Srichana)
Authorized signatory

Without adjustment

Desired Temperature : 104.0°C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	104.29	0.29	0.40	1.0	Pass
#2	104.01	0.01	0.40	1.0	Pass
#3	104.34	0.34	0.40	1.0	Pass
#4	104.23	0.23	0.39	1.0	Pass
#5	104.43	0.43	0.40	1.0	Pass
#6	104.19	0.19	0.40	1.0	Pass
#7	103.78	-0.22	0.40	1.0	Pass
#8	104.21	0.21	0.40	1.0	Pass
#9	104.47	0.47	0.41	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

บริษัท เคเอสเอช เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท 102/60 ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022

Statements of conformity (Cont.)

Without adjustment (Cont.)

Desired Temperature : 180.0°C Tolerances : 2.0 °C

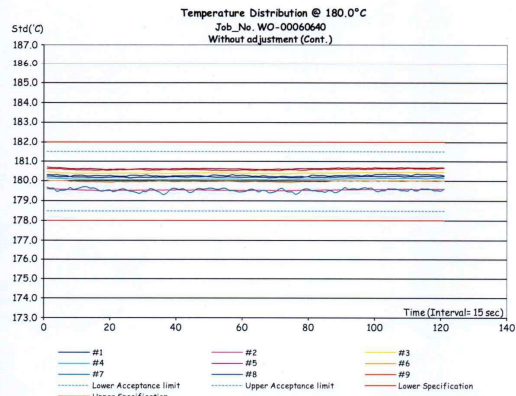
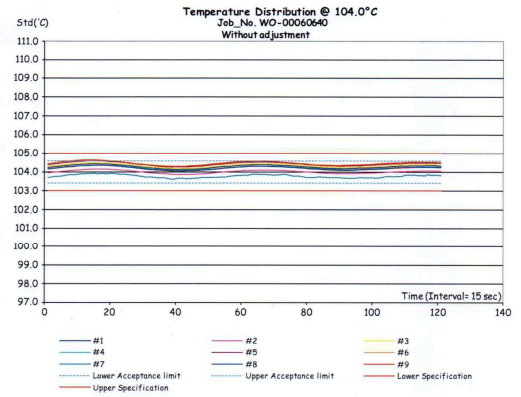
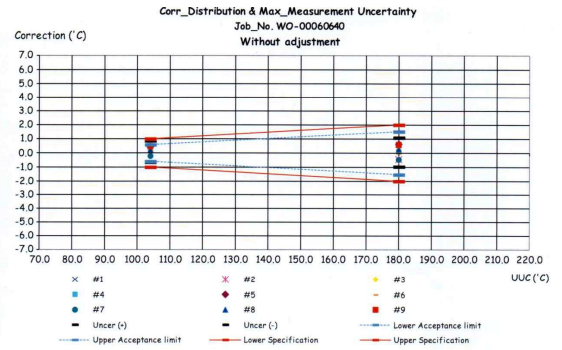
Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	180.20	0.20	0.43	2.0	Pass
#2	179.54	-0.46	0.43	2.0	Pass
#3	180.39	0.39	0.43	2.0	Pass
#4	180.09	0.09	0.43	2.0	Pass
#5	180.62	0.62	0.43	2.0	Pass
#6	179.97	-0.03	0.43	2.0	Pass
#7	179.53	-0.47	0.48	2.0	Pass
#8	180.27	0.27	0.43	2.0	Pass
#9	180.57	0.57	0.43	2.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity



ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

เลขที่ใบงาน: WO-00060640

ชนิดเครื่องมือ: Hot Air Oven

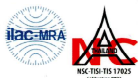
รุ่น: UF 55

หมายเลขเครื่อง: B219.0142 (WW-05-002)

ตรวจสอบ (รับ)		รายการตรวจเช็ค	ตรวจสอบ (ส่ง)		หมายเหตุ
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		General			
☒	☐	1. สายไฟ	☒	☐	
☒	☐	2. การทำงาน Main Switch	☒	☐	
☒	☐	3. การทำงาน Selector Key	☒	☐	
☒	☐	4. การแสดงผล Display	☒	☐	
☒	☐	5. การทำงาน ฟัดลม	☒	☐	
☒	☐	6. สภาพ Lever of Ventilation valve	☒	☐	
☒	☐	7. สภาพ Lever door open / close	☒	☐	
☒	☐	8. สภาพ Door seal	☒	☐	
☒	☐	9. การทำงานของระบบ Safety	☒	☐	
☐	☐	10. การทำงานของระบบทำความเย็น	☐	☐	ไม่มี
☐	☐	11. การทำงานของระบบทำความร้อน	☐	☐	ไม่มี
☒	☐	12. สภาพตัวเครื่อง	☒	☐	
☒	☐	13. สภาวะแวดล้อม ณ สถานที่ตั้งเครื่อง	☒	☐	

ข้อเสนอแนะ:

Mr. Tweewong Thaihiang
Service Engineer



Certificate of Calibration

Certificate No.: C31250348

Page: 2 of 3

Equipment: Cooled Incubator
Model: KB 240
Serial No.(or ID): 20180000012164 (WW-16-001)
Manufacturer: Binder
Condition: In Condition
Shelves(pc.): 3

Certificate No.: C31250348
Issued Date: 10 February 2025
Job No.: WO-00060640
Page: 1 of 3
Ventilation Valve: Closed

Customer: C.E.M Technology (Thailand) Co., Ltd.
 219/43 Moo 12 Petchkaeom Road,
 Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Environment Condition: Temperature: 22 °C ± 1.0 °C
 Humidity: 61 %RH ± 5.3 %RH
 Voltage: 230 VAC ± 1.5 VAC

Calibration Place: C.E.M Technology (Thailand) Co., Ltd. (Laboratory Room)
 219/43 Moo 12 Petchkasem Road,
 Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Calibration By: Mr. Tweewong Thailiang
Calibration Date: 10 February 2025
The Method used: In house method, CAL-WI-16, base on TLAS-G20
Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIM), Thailand through UKSH Technology Limited.
 Certificate No. C10240018

(Mr. Tweewong Thailiang)

Person in charge

(Mr. Udon Srichana)

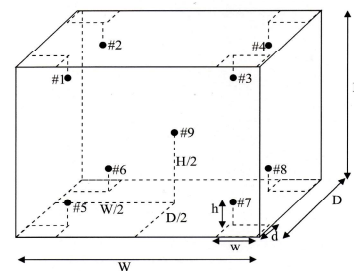
Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
 The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
 These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

บริษัท ดีเคเอส อีเซีย จำกัด
 DKSH Technology Limited
 2533 สุขุมวิท ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
 2533 Sukhumvit Road, Bangkok, Phrahanong, Bangkok 10260
 Phone: +66 2839 7000 Email: info.calibration@dksh.com Website: www.dksh.com/certificat-thailand

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CAL-FM-C31-10: 12 Sep 2022



Standard Installation Locations

Volume (Calibration Zone)= 122 (Liters)

Inside chamber: W = 65 (cm) D = 50 (cm) H = 76 (cm)

Standard Locations (#1, #2, #3, #4): w = 7 (cm) d = 5 (cm) h = 8 (cm)

Standard Locations (#5, #6, #7, #8): w = 7 (cm) d = 5 (cm) h = 8 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	201	202	203	204	205	206	207	208	209

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.**Measured Temperature:** The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.**Overall Variation:** The difference of maximum and minimum measured temperatures throughout observation time.

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CAL-FM-C31-10: 12 Sep 2022

Refer to Certificate No.: C31250348 Page: 1 of 1

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule:**
- ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
 - ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
 - ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r \cdot U$), PFA - Probability of False Accept

(Mr. Udon Srichana)

Authorized signatory

Without adjustment

Desired Temperature : 20.0 °C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	20.14	0.14	0.33	1.0	Pass
#2	20.14	0.14	0.34	1.0	Pass
#3	19.96	-0.04	0.38	1.0	Pass
#4	20.14	0.14	0.35	1.0	Pass
#5	20.11	0.11	0.33	1.0	Pass
#6	20.17	0.17	0.34	1.0	Pass
#7	20.00	0.00	0.37	1.0	Pass
#8	20.06	0.06	0.35	1.0	Pass
#9	20.38	0.38	0.33	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity

บริษัท ดีเคเอส อีเซีย จำกัด
 DKSH Technology Limited
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 2533 Sukhumvit Road, Bangkok, Phrahanong, Bangkok 10260
 Phone: +66 2839 7000 Email: info.calibration@dksh.com Website: www.dksh.com/certificat-thailand

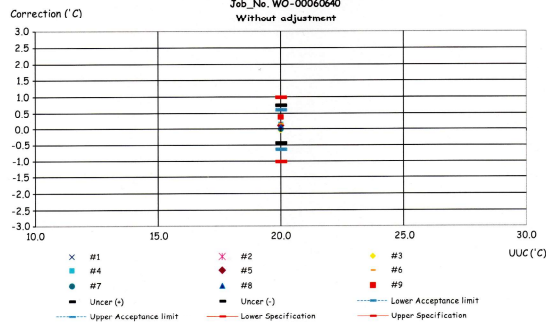
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CAL-FM-C31-10: 12 Sep 2022

Corr_Distribution & Max_Measurement Uncertainty

Job_No. WO-00060640

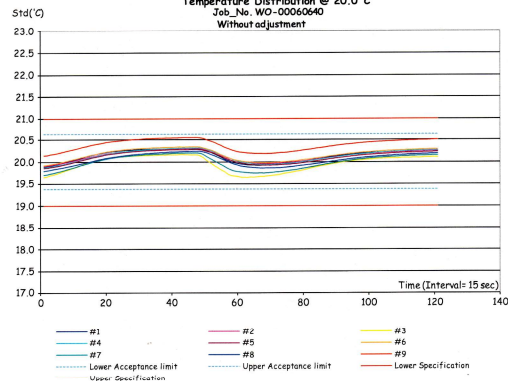
Without adjustment



Temperature Distribution @ 20.0 °C

Job_No. WO-00060640

Without adjustment



ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

Certificate No.: C31250348 Page: 3 of 3

Calibration Results: Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	20.14	0.14	0.33
#2	20.14	0.14	0.34
#3	19.96	-0.04	0.38
#4	20.14	0.14	0.35
#5	20.11	0.11	0.33
#6	20.17	0.17	0.34
#7	20.00	0.00	0.37
#8	20.06	0.06	0.35
#9	20.38	0.38	0.33

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
20.0	20.0	20.0	20.14	20.14	19.96	20.14	20.11	20.17	20.00	20.06	20.38	0.38

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
20.0	0.57	0.26	0.89

Note: * Maximum uncertainty of the each position

The End of Certificate

ชนิดเครื่องมือ: Cooled Incubator รุ่น: KB 240
หมายเลขเครื่อง: 2018000012164 (WW-16-001)

เลขที่ใบงาน: WO-00060640

ตรวจสอบ (รับ)		รายการตรวจเช็ค	ตรวจสอบ (ส่ง)		หมายเหตุ
10 Feb 2025			10 Feb 2025		
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		General			
☒	☐	1. สายไฟ	☒	☐	
☒	☐	2. การทำงาน Main Switch	☒	☐	
☒	☐	3. การทำงาน Selector Key	☒	☐	
☒	☐	4. การแสดงผล Display	☒	☐	
☒	☐	5. การทำงาน พัดลม	☒	☐	
☐	☐	6. สภาพ Lever of Ventilation valve	☐	☐	ไม่มี
☒	☐	7. สภาพ Lever door open / close	☒	☐	
☒	☐	8. สภาพ Door seal	☒	☐	
☒	☐	9. การทำงานของระบบ Safety	☒	☐	
☒	☐	10. การทำงานของระบบทำความเย็น	☒	☐	
☐	☐	11. การทำงานของระบบทำความร้อน	☐	☐	ไม่มี
☒	☐	12. สภาพตู้เครื่อง	☒	☐	
☒	☐	13. สภาพแวดล้อม ณ สถานที่ตั้งเครื่อง	☒	☐	

ข้อแนะนำ : _____

Mr. Tweewong Thaihiang
Service Engineer

บริษัท ดีเคเอสเอ เอเชีย จำกัด
DKSH Technology Limited
2533 ถนนสุขุมวิท แขวงบางนา เขตคลองเตย กรุงเทพมหานคร 10260
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CAL-FM-C31-10: 12 Sep 2022

การดูแลบำรุงรักษาเชิงป้องกัน

Preventive Maintenance



เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอเข้าของบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากรับ เวลา ราชการ (วันหยุดเสาร์ - อาทิตย์ หรือวันหยุด นักชดถุก) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายกำหนดไว้

ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายงานผลการตรวจสอบเครื่องมือ

หมายเหตุ

- ราคาเป็นไปรวมค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า

ช่องทางการติดต่อ



DKSH Technology Limited (บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด)
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพมหานคร 10260
เลขประจำตัวผู้เสียภาษี 010-555-001-4547 (สำนักงานใหญ่)



Call center 0 2 639 7000



DKSH Scientific



www.dksh.com/scientific-thailand



marketing.tec.th@dksh.com



@dkshscientific

Preventive Maintenance Contract

จำนวนใบการทำสัญญาบริการครั้งต่อปี
ครั้งที่วันที่ 14/05/2025.....

รายละเอียดผู้รับบริการ

หน่วยงาน	บริษัท ซี.วี.เอ็ม. เทคโนโลยี (ไทยแลนด์) จำกัด		
ที่อยู่	219/43 หมู่ 12 ถนนเพชรเกษม ตำบลชัยมณี อำเภอกระทุ่มแบน จังหวัดสมุทรสาคร 74130		
โทรศัพท์	0869054664	แฟกซ์	-

ผู้ติดต่อ

ชื่อ - นามสกุล	คุณศิริพร ทิมพา		
ตำแหน่ง	เจ้าหน้าที่ห้องปฏิบัติการ		
โทรศัพท์	0869054664	เบอร์ต่อ	-
E-mail	lab.cemtech1@gmail.com		

รายละเอียดผู้ให้บริการ

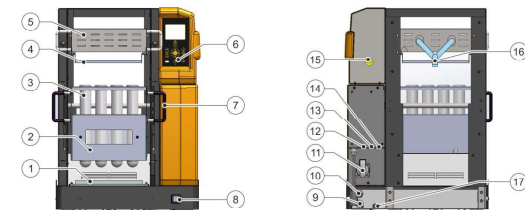
บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่) เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260 โทรศัพท์ 0 2 693 7000 Email: jirayut.js@dksh.com เจ้าหน้าที่ประสานงาน : คุณจิรายุทธ สกลอด			
เจ้าหน้าที่ผู้ให้บริการ	นายจิรายุทธ สกลอด		
ตำแหน่ง	Specialist, Technical Service		
โทรศัพท์	0938138736	แฟกซ์	-
E-mail	jirayut.js@dksh.com		

ลงนามผู้รับบริการ		ลงนามผู้ให้บริการ	<i>Jirayut Saksod</i>
ตัวบรรจง	(.....)	ตัวบรรจง	(นาย.จิรายุทธ.สกลอด)
ตำแหน่ง		ตำแหน่ง	Specialist, Technical Service
วันที่ / ประทับตราบริษัท		วันที่ / ประทับตราบริษัท	14/05/2025

JOB No: WQ-00070598.....MODEL: KT.20s.....S/N: GERS720180118

Part 3: ตรวจสอบสภาพเครื่อง

Front and rear view of KT-L version



No.		PASS	Fail	N/A	Remark
1	KJELDATHERM digestion block	☒	☐	☐	เสื่อมสภาพ
2	Insert rack	☒	☐	☐	
3	Digestion tube	☒	☐	☐	
4	Stainless steel drip tray	☒	☐	☐	
5	Exhaust manifold	☒	☐	☐	
6	Controls module, removable	☒	☐	☐	
7	Handle for insert rack	☒	☐	☐	
8	Mains switch with overcurrent protection function	☒	☐	☐	
9	Connection for lift unit	☒	☐	☐	
10	Mains cable with plug	☒	☐	☐	
11	Power supply for TURBOSOG	☒	☐	☐	
12	Connects controller module to block	☒	☐	☐	
13	Connection for fan for cooling samples (optional)	☐	☐	☒	
14	Connection for external cooling water valve (optional)	☐	☐	☒	
15	Connects controller module to block	☒	☐	☐	
16	Connection for Iso-Versinic hose (extraction)	☒	☐	☐	
17	Excess temperature fuse	☒	☐	☐	
18	Lift	☒	☐	☐	

Part 4: ตรวจสอบและรายงานผลการให้บริการ Preventive Maintenance

4.1 ตรวจสอบไฟฟ้า

	Pass	Fai	N/A	Remark
ใช้ไฟ 220 V50 Hz	☒	☐	☐	
กระแสไฟฟ้าตามพิกัดเครื่อง	☒	☐	☐	

4.2 ตรวจสอบสภาพอุปกรณ์ภายนอก

	Pass	Fail	N/A	Remark
สายไฟของเครื่อง	☒	☐	☐	
ท่อความร้อนโอเวอร์	☒	☐	☐	
สายบดกับท่อความร้อนโอเวอร์	☒	☐	☐	
สภาพของ Aluminum block	☒	☐	☐	เสื่อมสภาพ
การขึ้นลงของ Lift	☐	☐	☒	
Light	☐	☐	☒	
Current Switch	☒	☐	☐	
Thermostat	☒	☐	☐	

4.3ตรวจสอบระบบการทำงาน



	Pass	Fail	N/A	Remark
Switch controller on or off.	☒	☐	☐	
USB port	☒	☐	☐	
LAMP button	☐	☐	☒	
LIFT down button	☐	☐	☒	
LIFT up button	☐	☐	☒	
OK button	☒	☐	☐	
Navigation buttons	☒	☐	☐	
Display	☒	☐	☐	
START/STOP button	☒	☐	☐	
MENU button	☒	☐	☐	
SUC button	☐	☐	☒	
COOL WATER button (optional)	☐	☐	☒	
COOL VENT button (optional)	☐	☐	☒	
PRE HEAT button	☒	☐	☐	
การขึ้นของอุณหภูมิมากกว่า10องศาต่อวินาทีที่250องศา	☒	☐	☐	
การทำงานของตัวป้องกันอุณหภูมิสูงเกิน	☒	☐	☐	
การทำงานของระบบควบคุมอุณหภูมิ	☒	☐	☐	

การบำรุงรักษาทั่วไป (Basic maintenance)

- การย่อยตัวอย่างเกิดการเดือดที่รุนแรงขึ้นเนื่องจากตัวอย่างนั้นสามารถป้องกันได้โดยแนะนำให้ย่อยด้วยการตั้งการเพิ่มอุณหภูมิเป็นระดับขั้น ย่อยที่ระดับอุณหภูมิ 250 C ครบเวลา 15 นาทีจึงเปลี่ยนเป็นอุณหภูมิ 380 C เพื่อป้องกันการดันออกมา
 - เมื่อใช้เสร็จไม่ควรปล่อยให้ Tube เย็นกับตัวเครื่อง
 - ต้องนำเอาตัวอย่างออกหลังจากใช้งานเสร็จ เพื่อป้องกันการหยดของไอกรดที่จะหยดลงมาที่ตัวเครื่อง
 - ทำความสะอาดตัวหลอมย่อยด้วยน้ำหรือผ้าชุบน้ำในกรณีที่มีการปนเปื้อนของกรดอยู่
- เพื่อป้องกันไม่ให้คราบดังกล่าวไปกับการแยกอุณหภูมิ

การดูแลบำรุงรักษาเชิงป้องกัน
Preventive Maintenance



บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด
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เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอบข่ายของการบริการ เฉพาะ ในระยะเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักชดเชย) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายงานผลการตรวจสอบเครื่องมือ

หมายเหตุ

- ราคานี้ไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า



DKSH Technology Limited (บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด)
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260
เลขประจำตัวผู้เสียภาษี 010-555-001-4547 (สำนักงานใหญ่)



Call center 0 2 639 7000



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Preventive Maintenance Contract

จำนวนใบการที่สัญญาบริการ ...1...ครั้งที่
ครั้งที่ 1. วันที่ 14/05/2025.....

รายละเอียดผู้รับบริการ

หน่วยงาน	บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด		
ที่อยู่	219/43 หมู่ 12 ถนนเพชรเกษม ตำบลคลองมอญ อำเภอกะปง จังหวัดสุราษฎร์ธานี 84130		
โทรศัพท์	0869054664	แฟกซ์	-

ผู้ติดต่อ

ข้อมูล					
ชื่อ - นามสกุล	คุณศิริพร พิมพ์				
ตำแหน่ง	เจ้าหน้าที่ห้องปฏิบัติการ				
โทรศัพท์	0869054664	เบอร์มือถือ	-	แฟกซ์	-
E-mail	lab.centech1@gmail.com				

รายละเอียดผู้ให้บริการ

บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่) เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260 โทรศัพท์ 0 2 693 7000 Email: Jirayut.js@dksh.com เจ้าหน้าที่ประจำสถาน : คุณจิรายุณ สกลอด			
เจ้าหน้าที่ผู้ให้บริการ		นายจิรายุณ สกลอด	
ตำแหน่ง		Specialist, Technical Service.	
โทรศัพท์		0938138736	แฟกซ์ -
E-mail		Jirayut.js@dksh.com	

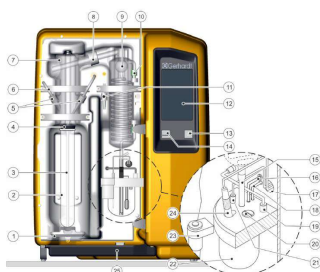
ลงนามผู้รับบริการ		ลงนามผู้ให้บริการ	Jirayut Saksad
ตัวบรรจง	(.....)	ตัวบรรจง	(นาย จิรายุณ สกลอด)
ตำแหน่ง		ตำแหน่ง	Specialist, Technical Service.
วันที่ / ประทับตราบริษัท		วันที่ / ประทับตราบริษัท	14/05/2025

JOB NO: 00070598.....MODEL: VAP 200.....S/N: GERS200180181

Operational Qualification (OQ)

ตรวจสอบสภาพเครื่อง

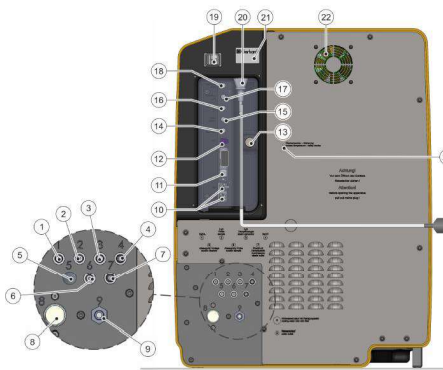
FRONT



No		PASS	FAIL	N/A
1	Quick clamping device with clamping block	☒	☐	☐
2	Digestion tube 250/300 ml	☒	☐	☐
3	PTFE steam inlet tubing	☒	☐	☐
4	Connection stopper, Viton	☒	☐	☐
5	Screw cap GL18	☒	☐	☐
6	PTFE-inlet tubing NaOH	☒	☐	☐
7	Distribution head made of glass	☒	☐	☐
8	Screw cap GL32	☒	☐	☐
9	Distillation condenser made of glass	☒	☐	☐
10	Screw cap GL14	☒	☐	☐
11	Ventilation valve	☒	☐	☐
12	Control panel	☒	☐	☐
13	Operating Button	☒	☐	☐
14	USB interface (with protective cap)	☒	☐	☐
15	Silicone tubing 8/10 for distillate discharge **	☐	☐	☒
16	Verprene tubing 4/8 , receiver suction **	☐	☐	☒
17	Cable duct for electrode cable + titration tube**	☐	☐	☒
18	Silicone tubing 4/7 , boric acid inlet**	☐	☐	☒
19	Sensor for level monitoring including connector**	☐	☐	☒
20	Agitator motor with propeller**	☐	☐	☒
21	Titration acid inlet tube **	☐	☐	☒
22	Receiver glass**	☐	☐	☒
23	Holder for pH electrode , removable**	☐	☐	☒
24	pH electrode (combined electrode)**	☐	☐	☒
25	Drip tray PP	☒	☐	☐

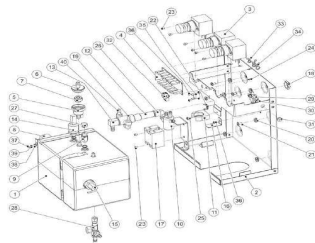
** only VAP 450

REAR



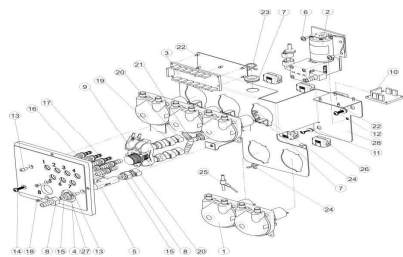
No		PASS	FAIL	N/A
1	Tube connection for sample H3BO3 supply	☐	☐	☒
2	Tube connection for sample H2O supply	☐	☐	☒
3	Tube connection for steam generator H2O supply	☒	☐	☐
4	Tube connection for NaOH supply	☒	☐	☐
5	Tube connection for receiver glass extraction	☒	☐	☐
6	Tube connection for sample waste extraction	☒	☐	☐
7	Tube connection , overpressure steam outlet	☒	☐	☐
8	Connection for cooling water supply (with cleaning sieve)	☒	☐	☐
9	Tube connection for cooling water outlet	☒	☐	☐
10	4 X USB interface	☒	☐	☐
11	1 X RS-232 Interface	☒	☐	☐
12	LAN Interface	☒	☐	☐
13	Screw cap for Perspex cover	☒	☐	☐
14	Connection socket for sample waste tank level monitoring	☒	☐	☐
15	Connection (not used)	☐	☐	☒
16	Connection socket for H2O tank level monitoring	☒	☐	☐
17	Connection socket for H3BO3 tank level monitoring	☒	☐	☐
18	Connection socket for NaOH tank level monitoring	☒	☐	☐
19	Overcurrent circuit breaker	☒	☐	☐
20	Apparatus socket (mains cable connection)	☒	☐	☐
21	Rating plate with serial number	☒	☐	☐
22	Exhaust air fan	☒	☐	☐
23	Excess temperature switch	☒	☐	☐

Inside Steam generator



No		PASS	FAIL	N/A
1	Steam generator	☒	☐	☐
2	Steam generator traverse	☒	☐	☐
3	Pinch valve	☒	☐	☐
4	Circuit board distributor	☒	☐	☐
5	Valve tubing connection	☒	☐	☐
6	Housing safety valve	☒	☐	☐
7	Safety valve SKT	☒	☐	☐
8	Excess temperature protection , steam generator	☒	☐	☐
9	Safety valve G 1/8 0.5 bar	☒	☐	☐
10	Ventilation glass pinch valve VAPODEST	☒	☐	☐
11	Hose clamp for ventilation clamp	☒	☐	☐
12	Distributor PP	☒	☐	☐
13	Angle connection PP	☒	☐	☐
14	Pressure transmitter	☒	☐	☐
15	Level switch	☒	☐	☐
16	Fixing bracket steam generator	☒	☐	☐
17	Relay HT+	☒	☐	☐
18	VA Hexagon nut 1/2"	☒	☐	☐
19	Angle connection 1/8"	☒	☐	☐
20	Bushing nipple 6-10-14	☒	☐	☐
21	VA Lens head screw M5 X 10	☒	☐	☐
22	Grounding connection , 2-pole	☒	☐	☐
23	VA Lens head screw M4 X 6	☒	☐	☐
24	Spacer bolt 5 mm	☒	☐	☐
25	VA Lens head screw M4 X 10	☒	☐	☐
26	Tubing connection	☒	☐	☐
27	Hose clamp 14.5 mm	☒	☐	☐
28	Module ball valve with nozzles	☒	☐	☐
29	Cross manifold with spout	☒	☐	☐
30	Seal copper G 1/8"	☒	☐	☐
31	Locking screw 1/8"	☒	☐	☐
32	Pin strip	☒	☐	☐
33	Bundle clamp 12 H 4500	☒	☐	☐
34	Bundle clamp 12 H 4502	☒	☐	☐
35	Temperature switch 80°C	☒	☐	☐
36	VA Lens head screw M3 X 6	☒	☐	☐
37	VA Hexagon nut M4	☒	☐	☐
38	Lins head screw M4 X 8	☒	☐	☐
39	VA Spring washer	☒	☐	☐
40	Angle connection , reduced , 1/8" PP	☒	☐	☐

Module Pump holder VAP200 - 450 V3



No		PASS	FAIL	N/A
1	Peristaltic pump	☒	☐	☐
2	Diaphragm pump NaOH with non-return valve	☒	☐	☐
3	Circuit board	☒	☐	☐
4	Tubing connection module	☒	☐	☐
5	Flow controller	☒	☐	☐
6	Lens head screw M5 x 10	☒	☐	☐
7	Bushing nozzle	☒	☐	☐
8	Screw in socket	☒	☐	☐
9	Magnetic valve 2/2 way	☒	☐	☐
10	Circuit board distributor	☒	☐	☐
11	Bushing nozzle	☒	☐	☐
12	Screw 5 x 25	☒	☐	☐
13	Cylinder screw	☒	☐	☐
14	Screw 5 x 20	☒	☐	☐
15	Seal EPDM 15 x 4	☒	☐	☐
16	Tubing connection piece 5x10x6,5	☒	☐	☐
17	Tubing connection piece 5x10x10	☒	☐	☐
18	Screw M4x10	☒	☐	☐
19	Clamp	☒	☐	☐
20	Clamp	☒	☐	☐
21	Y-tube connector	☒	☐	☐
22	Spacer bolt 5 mm	☒	☐	☐
23	Bundle clamp	☒	☐	☐
24	Bundle clamp	☒	☐	☐
25	Retrofit earthing pumpv	☒	☐	☐
26	Snap ferrite	☒	☐	☐
27	Nut G 3/8"	☒	☐	☐
28	Pump holder plate	☒	☐	☐

Control panel



No		PASS	FAIL
1	Title bar	☒	☐
2	Status bar	☒	☐
3	Navigation button	☒	☐
4	Smart switch with multiple functions	☒	☐
5	USB interface	☒	☐

รายละเอียดการตรวจสอบ

ขั้นตอนการบริการ

ตรวจสอบระบบไฟฟ้า (Electrical Test)

- ความต้านทานทางไฟฟ้าของเครื่องกลับกราวด์
- กระแสไฟฟ้าที่ใช้งาน

ตรวจสอบสภาพเครื่อง (Optical Test)

- Main cable
- Electric wiring
- Pumps
- Distribution Head
- Condensor
- Steam generator
- Tubing
- Viton cone

ตรวจสอบ Function การทำงาน (The FunctionTest)

- ระบบสร้างและควบคุมความดันของ Steam
- ระบบการเดินน้ำเข้า Sample Tube
- ระบบการเดิน Na OH
- ระบบการเดิน H3BO3

ขั้นตอนผลการให้ป้บริกร

1. TECHNICAL DATA	Pass	Fail	N/A	Remark
Main Supply 220 volt + 10% 50 Hz with ground	☒	☐	☐	
Nominal current	☒	☐	☐	
1.1 COOLING WATER BATH	Pass	Fail	N/A	Remark
Temperature 15-20 °C	☒	☐	☐	
Cooling Water Outlet	☒	☐	☐	
Control Temperature	☒	☐	☐	
1.2 OPTICAL TEST VAP200	Pass	Fail	N/A	Remark
Screw cap GL14	☒	☐	☐	
Screw cap GL18	☒	☐	☐	
Screw cap GL32	☒	☐	☐	
Distillation Head	☒	☐	☐	
Condensor	☒	☐	☐	
Viton Cone	☐	☒	☐	
Ventilation Valve BV	☒	☐	☐	
Micro Switch Sample	☒	☐	☐	
Agitator motor for propeller	☐	☐	☒	
2. SYSTEM COOLING WATER INLET	Pass	Fail	N/A	Remark
Cooling Water Inlet	☒	☐	☐	
Cooling Water Outlet	☒	☐	☐	
Flow control valve	☒	☐	☐	

3.SYSTEM CONTROL	Pass	Fail	N/A	Remark
Display	☒	☐	☐	
Program	☒	☐	☐	
Adding NaOH	☒	☐	☐	
Adding H2O	☐	☐	☒	
Adding H3BO3	☐	☐	☒	
Suction Sample	☐	☐	☒	
Suction Receiver	☐	☐	☒	

4.SYSTEM DISTILLATION	Pass	Fail	N/A	Remark
Boiler	☒	☐	☐	
Level Sensor	☒	☐	☐	
Novopren	☐	☒	☐	
Solenoid Valve Shut-Off	☒	☐	☐	
Solenoid Valve Steam	☒	☐	☐	
Solenoid Valve soft steam	☒	☐	☐	
Ventilation Valve Premount	☒	☐	☐	
Excess Pressure Detector	☒	☐	☐	
Heating Element	☒	☐	☐	

ข้อมูลกับศูนย์ด้านเทคนิค (General Technical Support)

การบำรุงรักษาทั่วไป (Basic maintenance)

Cleaning program

Glass parts and tubes must be rinsed daily before starting analysis in order to prevent clogging by crystallising chemicals. The following settings are recommended for this:

parameters	Value
H ₂ O addition	150 ml
NaOH addition	0 ml
Distillation time	7 min
Steam power	100 %
Reaction time	5 s
Suction sample	30 s

→ Insert a digestion tube (without sample) and start the program.
 ➤ All liquid carrying parts are cleaned. In the case of strong solvents, approx. 10 ml of aqueous acid can also be added to the digestion tube.

General error message

Fault description	Cause	Remedy
'Cooling water flow volume too low'	Cooling water pressure under 1 bar	- Open water tap. - Check coolant pressure. - Check coolant tube. Program continues automatically once error has been fixed.
'Sample tube missing'	Sample tube missing	Insert sample tube. Continue program or restart.
'Distillation room protective door open'	Protection door not closed	Close protection door. Program continues automatically once error has been fixed.
'Reagent storage/waste'	One or more storage tanks are empty	- Fill storage tank. - Check correct seating of the universal sensors. The running program can be continued after rectification of the error.
	The sample waste tank is full	- Empty sample waste tank. - Check correct seating of the universal sensors. The running program can be continued after rectification of the error.

5. PUMP	Pass	Fail	N/A	Remark
Pump H ₂ O Steam	☒	☐	☐	
- Non-Return Valve	-	-	-	
Pump H ₂ O Sample	☐	☐	☒	
- Non-Return Valve	-	-	-	
Pump NaOH	☒	☐	☐	
- Non-Return Valve	☒	☐	☐	
Pump H3BO3	☐	☐	☒	
- Non-Return Valve	☐	☐	☒	
Pump suction	☐	☐	☒	
Pump suction receiver	☐	☐	☒	

6. The Following Program Run :	Pass	Fail	N/A	Remark
Addition H2O 0-999 ml.	☐	☐	☒	
Addition NaOH 0-999 ml.	☒	☐	☐	
Addition H3BO3 0-999 ml.	☐	☐	☒	
Reaction Time 0-108 min	☒	☐	☐	
Distillation Time 0-108 min	☒	☐	☐	
Steam Capacity 10%-100%	☒	☐	☐	
Suction Sample	☐	☐	☒	
Suction Receiver	☐	☐	☒	

7. Measured pumps	Volume :	ml	Remark
Pump NaOH	..13.33	ml	

Remark :

Analytical errors

Fault description	Cause	Remedy
Analyte results too high	The chemicals used are contaminated with nitrogen compounds. Violent reaction in the digestion tube, sodium hydroxide drops get into the receiver.	- Detailed checking of the chemicals. - Determination of a blank value. - Replace the chemicals if necessary. - Increase of the water addition amount. Replacement of the glass condenser.
	Glass bridge of the condenser is broken or worn out, sodium hydroxide drops get into the receiver.	Replace the glass condenser.
	Glass cleaning agents in the digestion tube.	Clean digestion tube in advance with distilled water.
	Enrichment of ammonia from the previous sample.	- Increase distillation time. - Check whether the sample was previously sufficiently alkalinised.
Analyte result too low or no result	Incomplete distillation; distillation time too short.	- No quantitative expulsion of the ammonia content. - The distillation amount should be 100 ml.
	Ammonia escapes at leaking places.	- Solled or defective Viton plugs; clean or replace. - Check seals (GL screw connections) on the distribution head; replace if necessary. - Check valve at the condenser is gummed up; clean or replace. - Digestion tube is damaged at the neck extension. - Distribution head glass leaks; replace.
	Addition amount of the sodium hydroxide too little; no ammonia development.	Check the constant flow rate of the NaOH pump (see Technical Data).
	Too low boric acid amount in the receiver; escaping ammonia is not completely bonded.	Increase of the boric acid amount.
	Tube not completely immersed in the acid receiver.	Increase of the acid amount.
	Formation of stable ammonia compounds which are not destroyed with sodium hydroxide.	This problem only occurs with catalysts containing mercury. Sodium sulphate solution destroys these compounds.

Certificate of Calibration

Certificate No. : 68-430004-1 Page : 1 of 2

Submitted by : C.E.M Technology (Thailand) Co.,Ltd.
219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment : Digital Conductivity meter (Pocket)
Manufacturer : XS Instruments Model : PC 5
Serial No. : GB 0706/074 ID No. : WW-23-001

Environment : On site calibration was carried out at the Laboratory,
C.E.M Technology (Thailand) Co., Ltd.
Ambient Temperature (26.0 to 27.0) °C
Relative Humidity (45 to 50) %

Date of Received : 11 February 2025
Date of Calibration : 11 February 2025
Date of Issue : 17 February 2025
Calibrated by : Permpon Chanpu

Calibration Method : In-house method CAL-M4301 direct measurement by conductivity buffer solution

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Buffer Solution

Material	Lot No.	Exp. Date	Traceability
84 µS/cm	0300	01 June 2027	National Institute of Standards and Technology (NIST), U.S.A., S.R.M.
1413 µS/cm	970986	25 April 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
12.88 mS/cm	970987	25 April 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by : 
(Permpon Chanpu)
Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03



Certificate of Calibration

Certificate No. : 68-430004-1 Page : 2 of 2

Result of Calibration :
UUC Condition As-Received : Good
Function : Conductivity measurement

Before Adjustment

Standard Conductivity Solution	UUC Reading	Correction	Uncertainty (±)	Unit
84*	79.7	4.3	1.1	µS/cm
1413	1602	-189	9.0	µS/cm
12.88	12.81	0.07	0.082	mS/cm

After Adjustment : at 84, 1413 µS/cm 12.880 mS/cm

Standard Conductivity Solution	UUC Reading	Correction	Uncertainty (±)	Unit
84*	84.0	0.0	1.1	µS/cm
1413	1413	0	9.0	µS/cm
12.88	12.88	0.00	0.082	mS/cm

Remark

UUC : Unit Under Calibration

* This parameter are out of accreditation's scope.

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

- 0.00 -

Approved by : 
(Permpon Chanpu)
Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03

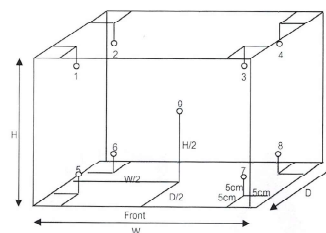


Certificate of Calibration

Certificate No. : 68-400172-1 Page : 2 of 2

Result of Calibration : Without Adjustment
UUC Condition As-Received : Good
Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Inside of Chamber
W = 1.13 m
D = 0.51 m
H = 1.34 m
Capacity = 0.77 m³

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No.									Uncertainty (± °C)
4	4	4	1	2	3	4	5	6	7	8	9	
			5.13	4.85	3.25	3.11	4.43	4.77	2.75	2.77	4.01	0.73

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature Uniformity (°C)	Measured Stability (°C)	Overall Variation (°C)
4	4	4	1.29	0.08	2.55

Remark The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

- 0.00 -

Approved by : 
(Permpon Chanpu)
Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03



CAL-F0031-03

